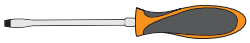
CASEMENT SASH REMOVAL AND INSTALLATION INSTRUCTIONS

Tools & Materials You Will Need:

- Flathead Screwdriver





1 REMOVING OLD SASH

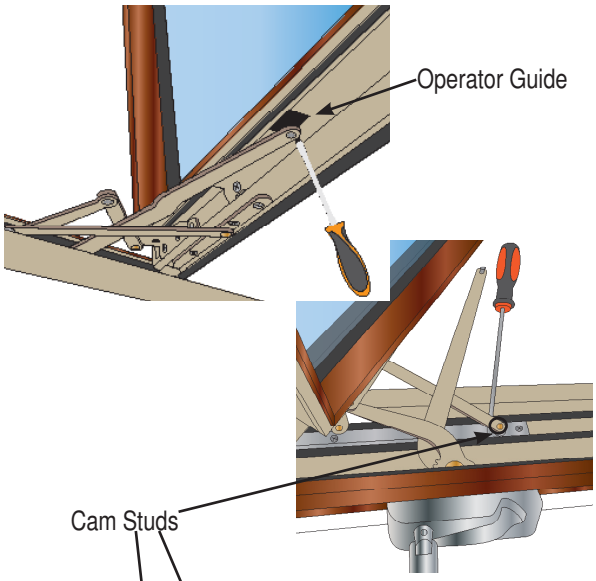
Step 1 - Remove screen if installed. Unlock and open sash. Disconnect operation arms with a screwdriver to pry pins off pins. Remove and set aside the operator guide from sash operator track.

Step 2 - Use fold-away handle to position operation arms to allow clearance for sash to be removed from sash track.

Step 3 - Using a screw driver, disconnect ends of both stabilizer bars from cam studs located on sash glide track, bottom than top.

NOTE: Depending on sash size it is advised to have two people help remove sash.

Step 4 - Once stabilizer bars are disconnected, sash will be unsupported. Using caution, slide hinge side sash glides towards center of frame and out of the track.



2 INSTALLING NEW SASH

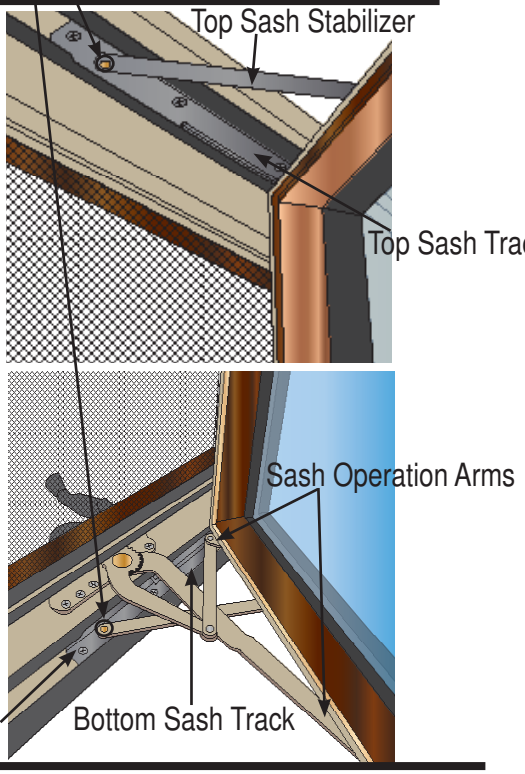
Step 1 - Insert operator guide into sash operator track. At the center of the frame, align sash glides with top and bottom sash tracks and slide towards hinge side of the frame. Use caution, as sash is unsupported until stabilizer bars are reconnected to cam studs.

Step 2 - Reattach top stabilizer bar first, then bottom sash connector.

Step 3 - Turn fold-away handle counter-clockwise to bring back sash operation arms to reconnect.

Step 4 - Reattach sash operation arms (some movement may be required to properly align arms).

Step 5 - Ensure proper operation of sash and all hardware. If adjustment is needed of sash within frame use a wrench on cam studs.



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