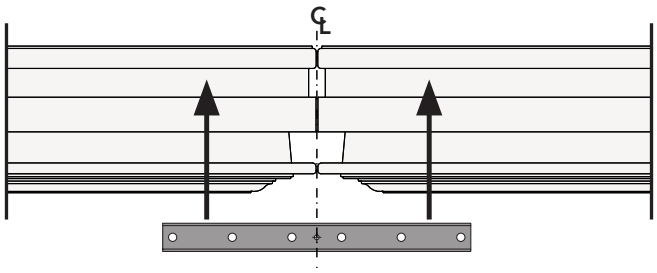
INSTALLATION INSTRUCTION
VINYL WINDOW STACKING PLATE
#604 (SMALL)

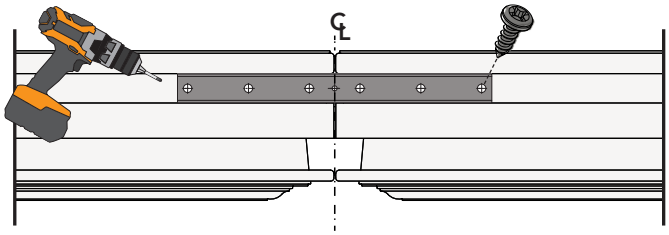
FOR USE WITH DESIGNATED MULLED WINDOW UNITS

Packaging Includes:	Tools You Will Need:
• (2) Stacking Plates (S-HG-604-00) 	• Impact Driver
• (12) #8 x ½" Phillips Pan Head Screws (S-HS-417-00)	• Phillips Bits

Read these instructions carefully before starting installation. Product warranty does not cover damages resulting from improper installation.

PLACE AND SECURE STACKING PLATES - TOP VIEW OF MULLED SET



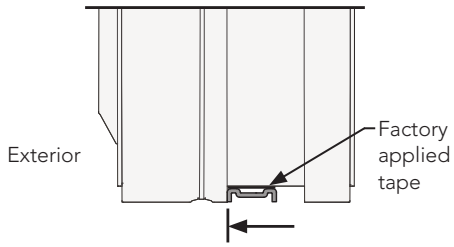


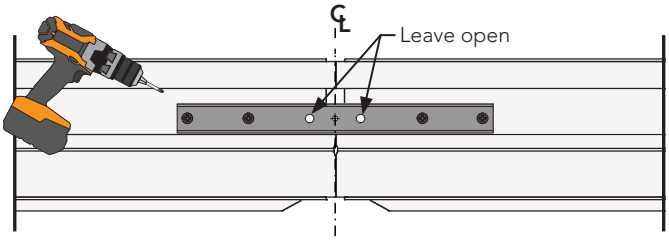
1. Center and place (1) stacking plate over mull joint and within channel shown.

2. Secure in place using (6) #8 x ½" Phillips head screws per stacking plate.

REPEAT FOR ALL MULL JOINT LOCATIONS.

FOR ASPECT & ENDURE CASEMENT & AWNING WINDOWS ONLY





1. Remove backing from factory applied butyl tape on each window.

2. Center over mull joint. Place stacking plate to the exterior side of channel and onto tape.

3. Secure in place using (4) #8 x ½" Phillips head screws in outer most screw holes. Leave center (2) holes open.

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