



ENTRY & STORM DOOR
MEASUREMENT GUIDE

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PROVIA® BUILDS DOORS THE PROFESSIONAL WAY

ProVia caters to a niche within the door market that demands a high degree of customization coupled with outstanding quality. Our company defines the products that meet this demand as “professional-class.” We have found success by adhering to a set of core values that guide us as we develop rewarding, long-term relationships with our employees, customers and homeowners.

WHAT MAKES PROVIA PROFESSIONAL-CLASS?

ENTRY SYSTEMS **TAILORED** FOR YOUR HOME

Today’s off-the-rack doors, which are mass-produced and not customized for your home, often fall short of expectations and performance.

These shortcomings are the driving force behind ProVia’s custom entry doors, built to your home’s exact measurements for a precise fit, protection, security, and energy efficiency. The materials that go into our custom-made doors are premium quality and exceptionally durable, far surpassing the ready-made doors at the big-box hardware stores, and our craftsmanship and care for details can be seen in each door we produce.



SECURITY | We ensure the strength and security of every door, so you have peace of mind and can focus on what’s really important - your life.



DURABILITY | Crafted with the finest materials and backed by our Lifetime Limited Transferable Warranty, the durability of our products can’t be beat.



BEAUTY | A beautiful ProVia entry system will always greet your guests with classic elegance and style.



ENERGY EFFICIENCY | Engineered to keep the elements at bay and your home comfortable all year long.





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INDUSTRY ASSOCIATION

ProVia is a proud member of the Window and Door Manufacturers Association (WDMA) and American Architectural Manufacturers Association (AAMA) - leading voices in our industry. As such, we support advocacy in building code and ASTM standard arenas, quality materials, installation and design in doors and windows.

MEASURING & ORDERING INFORMATION

SIZING INFORMATION

STANDARD SIZES

The sizes (sometimes called nominal sizes) listed by each style are the Standard Sizes that are available for that particular door style. Check the price list for the Standard Size availability for a particular door style and type.

CUSTOM SIZES

All doors and sidelites can be cutdown to a custom height. In some cases, based on the amount of cutdown needed the unit may need to be cutdown from the top and the bottom. See page 5 for maximum cutdown information. Doors with sidelites can have a custom size width by increasing the size of the mullion between the door and each sidelite. See Price list for mullion build-up pricing. Custom widths are available for Legacy 20-Gauge Textured and Smooth Steel, Signet and Embarq Fiberglass doors. See page 5 for sizing chart.

SIZING CHART

Standard Sizes: To determine what Opening Size or Rough Opening you will need for any of the Standard Size doors that are listed in the price list. This chart also shows the Unit Size and Brickmold to Brickmold Size.

Custom Sizes: If you measure your door using one of the methods listed below you can use the Sizing Charts on the next two pages to determine if you need a Standard Size or a Custom Size door. See page 5 for sizing chart.

MEASURING INSTRUCTIONS

A FRAME RABBIT OPENING SIZE

Use Frame Rabbit Opening Size measurements when there is an existing wood frame in the opening. Frame Rabbit Opening Size is the simplest way to measure a door since there is no need to remove any existing interior trim. Frame Rabbit Opening Size measurements can be used to order FrameSaver Frame or Steel L-frame doors.

Frame Rabbit Opening Size Width: To measure the Frame Rabbit Opening Size width measure between the left and right frame rabbet at the top, middle and the bottom. Use the smallest dimension.

Frame Rabbit Opening Size Height: To measure the Frame Rabbit Opening Size height measure from the bottom of the threshold to the bottom of top frame rabbet.

Note: *Frame Rabbit Opening Size and Rough Opening are not the same measurement. See below for an explanation of Rough Opening.*

B UNIT SIZE

Use the Unit Size measurement to specify the exact size of a FrameSaver Frame (not including brickmold). Use Unit Size measurements if the FrameSaver Frame size of a new door needs to match the existing door's wood frame size. Unit Size measurements are used only for FrameSaver Frame doors. Do not order Steel L-frame doors using Unit Size measurements.

Unit Size Width: To measure the Unit Size width measure the actual width of the existing door's wood frame (not including brickmold) at the top, middle and the bottom. Use the smallest dimension.

Unit Size Height: To measure the Unit Size height measure from the bottom of the threshold to the top of the existing door's frame (not including brickmold).

Note: *To measure the Unit Size of an existing door's wood frame the existing interior trim (if any) will need to be removed.*

C ROUGH OPENING SIZE

Use Rough Opening measurements for New Construction type openings. Rough Opening can also be used to measure an existing door if the interior trim is removed and the wall studs are exposed. Rough Opening measurements are used only for FrameSaver Frame doors. Do not order Steel L-frame doors using Rough Opening measurements.

Rough Opening Width: To measure the Rough Opening width measure between the left and right vertical wall studs that are framing the opening.

Rough Opening Height: To measure the Rough Opening height measure from the floor to the bottom of the top header framing the opening.

Note: *To measure the Rough Opening of an existing door the interior trim (if any) will need to be removed.*

D BRICKMOLD TO BRICKMOLD SIZE

Use the Brickmold to Brickmold Size measurement to specify the exact size of a FrameSaver Frame including brickmold. Use Brickmold to Brickmold Size measurements if the brickmold size of a new door needs to match the existing door's brickmold size. Brickmold to Brickmold Size measurements are used only for FrameSaver Full Wood Frame doors. Do not order Steel L-frame doors using Brickmold to Brickmold Size measurements.

Brickmold to Brickmold Size Width: To measure the Brickmold to Brickmold Size width measure the actual width of the existing door's brickmold at the top, middle and the bottom. Use the smallest dimension.

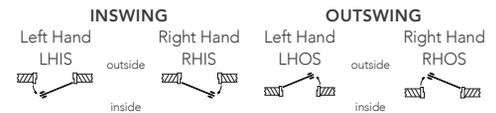
Brickmold to Brickmold Size Height: To measure the Brickmold to Brickmold Size height measure from the bottom of the threshold to the top of the existing door's brickmold.

Note: When ordering custom size doors using Brickmold to Brickmold Size please note that we will cut down the door and the wood frame to achieve the custom Brickmold to Brickmold Size. To accommodate standard size Rough Openings with custom Brickmold to Brickmold Sizes the brickmold itself can be custom sized and/or shipped unattached.

HANDING INSTRUCTIONS

See the figures to the right to determine the handing of your entry door.

Inswing doors are viewed from the inside & Outswing doors are viewed from the outside.



ENTRY DOOR SIZING INFORMATION

A FRAME RABBET OPENING SIZE

Frame Rabbet Opening Width is the dimension from inside frame rabbet to inside frame rabbet.

Frame Rabbet Opening Height is the dimension from the bottom of the threshold to the bottom of the top frame rabbet

B UNIT SIZE

Unit Width is the total width of the door frame not including the brickmold.

Unit Height is the dimension from the bottom of the threshold to the top of the door frame not including the brickmold.

C ROUGH OPENING SIZE

Rough Opening Width is the dimension between the 2 wall studs framing the opening.

Rough Opening Height is the dimension from the floor to the bottom of the header framing the opening.

D BRICKMOLD TO BRICKMOLD SIZE

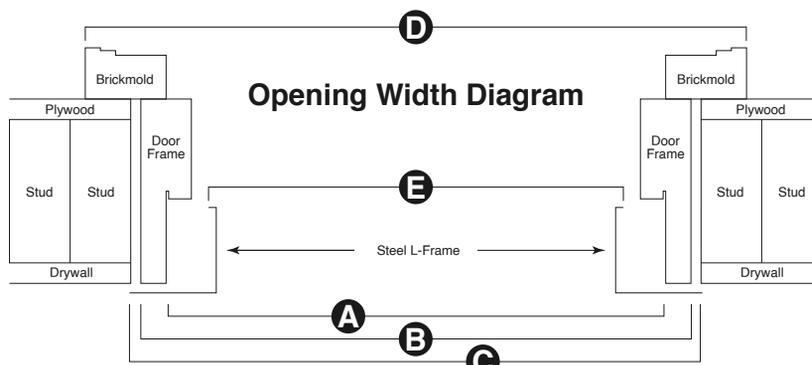
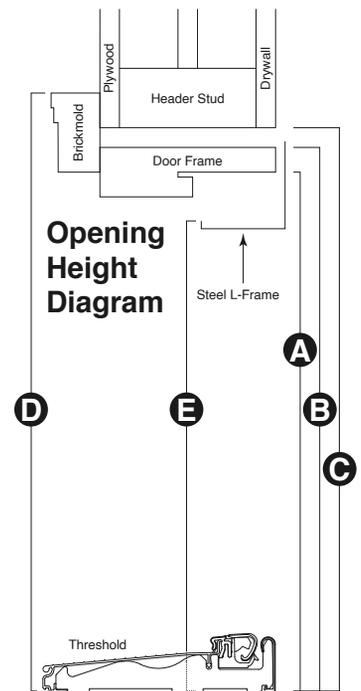
Brickmold to Brickmold Width is the total width of the brickmold.

Brickmold to Brickmold Height is the dimension from the bottom of the threshold to the top of the brickmold.

E STEEL L-FRAME UNIT SIZE

Unit Width is the total width of the door frame not including the inside flange.

Unit Height is the dimension from the bottom of the threshold to the top of the door frame not including the inside flange.



ENTRY DOOR SIZING INFORMATION

DOOR AND SIDELITE UNITS WITH FRAME DEPTH GREATER THAN 6 9/16"

On FrameSaver Frame Doors with Sidelites that have a frame depth greater than 6 9/16" you must now choose one of the following build-up options.

Perimeter & Mullion Build-up:

See Figure A to see how both the perimeter wood frame and the center mullions are extended the same distance.

Perimeter Only Build-up:

See Figure B to see how only the perimeter wood frame is extended to the desired frame depth.

The center mullions are only extended to a 5 1/4" frame depth regardless of the perimeter frame depth.

Figure A
Perimeter & Mullion Build-Up

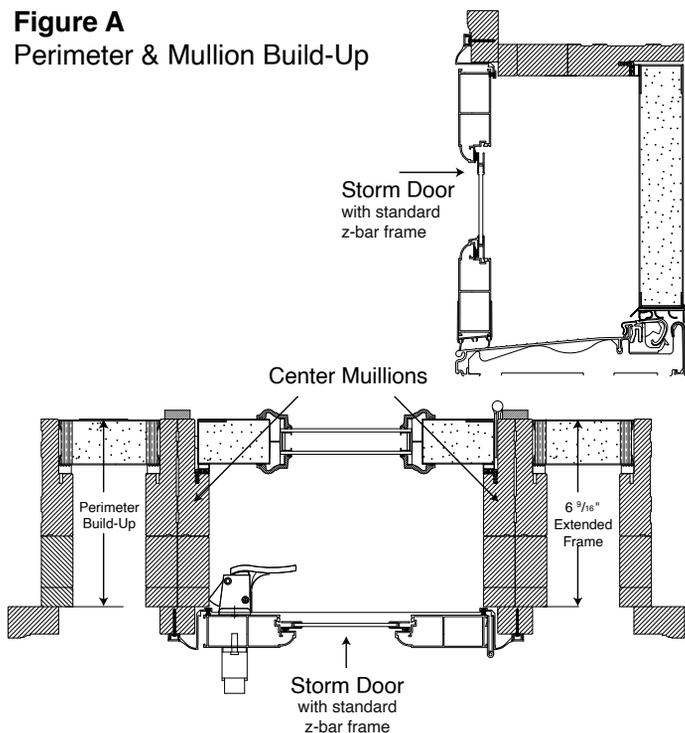
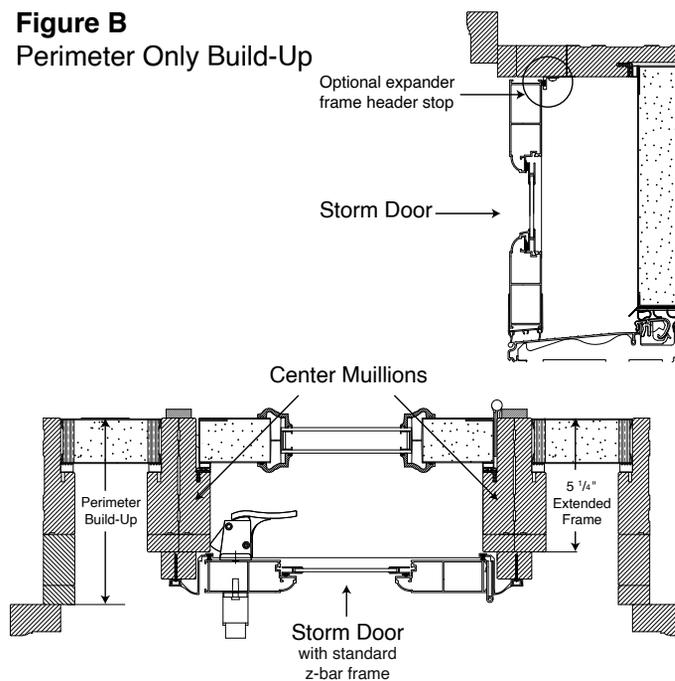


Figure B
Perimeter Only Build-Up



FRAMESAVER FRAME SIZES

HEIGHT MEASUREMENTS

	Frame Rabbet Opening Size	Unit Size	Rough Opening	Brickmold to Brickmold
Patio Units (Downsized)				
80"	78 ¹¹ / ₁₆ "	79 ⁷ / ₁₆ "	79 ¹⁵ / ₁₆ "	80 ¹¹ / ₁₆ "
Patio Units (Fullsized)				
80"	80 ¹⁵ / ₁₆ "	81 ¹¹ / ₁₆ "	82 ³ / ₁₆ "	82 ¹⁵ / ₁₆ "
All FrameSaver Frame Doors				
80"	80 ¹⁵ / ₁₆ "	81 ¹¹ / ₁₆ "	82 ³ / ₁₆ "	82 ¹⁵ / ₁₆ "
84"	84 ¹⁵ / ₁₆ "	85 ¹¹ / ₁₆ "	86 ³ / ₁₆ "	86 ¹⁵ / ₁₆ "
96"	96 ¹⁵ / ₁₆ "	97 ¹¹ / ₁₆ "	98 ³ / ₁₆ "	98 ¹⁵ / ₁₆ "
All FrameSaver Frame Doors with 512, 513, 612, 613 or 616 Transoms				
80"	96 ³ / ₈ "	97 ¹ / ₈ "	97 ⁵ / ₈ "	98 ³ / ₈ "
84"	100 ³ / ₈ "	101 ¹ / ₈ "	101 ⁵ / ₈ "	102 ³ / ₈ "
All FrameSaver Frame Doors with 712 or 713 Transoms				
80"	96 ³ / ₁₆ "	96 ¹⁵ / ₁₆ "	97 ⁷ / ₁₆ "	98 ³ / ₁₆ "
84"	100 ³ / ₁₆ "	100 ¹⁵ / ₁₆ "	101 ⁷ / ₁₆ "	102 ³ / ₁₆ "
All FrameSaver Frame Doors with 516 Transoms				
80"	99 ³ / ₄ "	100 ¹ / ₂ "	101"	101 ³ / ₄ "
84"	103 ³ / ₄ "	104 ¹ / ₂ "	105"	105 ³ / ₄ "
All FrameSaver Frame Doors with 532 Transoms				
80"	114 ³ / ₁₆ "	115 ¹⁵ / ₁₆ "	116 ⁷ / ₁₆ "	116 ³ / ₁₆ "
84"	118 ³ / ₁₆ "	119 ¹⁵ / ₁₆ "	119 ⁷ / ₁₆ "	120 ³ / ₁₆ "

- To calculate the Unit Size Height for FrameSaver Frame Outswing doors, deduct 3/8" from the sizes shown above.
- To calculate the Brickmold to Brickmold Height for FrameSaver Frame Outswing doors, deduct 5/8" from the sizes shown above.

WIDTH MEASUREMENTS

	Frame Rabbet Opening Size	Unit Size	Rough Opening	Brickmold to Brickmold
Single Door				
24"	24 ¹ / ₁₆ "	25 ⁹ / ₁₆ "	26"	28 ¹ / ₁₆ "
28"	28 ¹ / ₁₆ "	29 ⁹ / ₁₆ "	30"	32 ¹ / ₁₆ "
30"	30 ¹ / ₁₆ "	31 ⁹ / ₁₆ "	32"	34 ¹ / ₁₆ "
32"	32 ¹ / ₁₆ "	33 ⁹ / ₁₆ "	34"	36 ¹ / ₁₆ "
34"	34 ¹ / ₁₆ "	35 ⁹ / ₁₆ "	36"	38 ¹ / ₁₆ "
36"	36 ¹ / ₁₆ "	37 ⁹ / ₁₆ "	38"	40 ¹ / ₁₆ "
42"	42 ¹ / ₁₆ "	43 ⁹ / ₁₆ "	44"	46 ¹ / ₁₆ "
French Door				
48"	48 ⁵ / ₈ "	50 ¹ / ₈ "	50 ⁷ / ₈ "	52 ⁵ / ₈ "
56"	56 ⁵ / ₈ "	58 ¹ / ₈ "	58 ⁷ / ₈ "	60 ⁵ / ₈ "
60"	60 ⁵ / ₈ "	62 ¹ / ₈ "	62 ⁷ / ₈ "	64 ⁵ / ₈ "
64"	64 ⁵ / ₈ "	66 ¹ / ₈ "	66 ⁷ / ₈ "	68 ⁵ / ₈ "
68"	68 ⁵ / ₈ "	70 ¹ / ₈ "	70 ⁷ / ₈ "	72 ⁵ / ₈ "
72"	72 ⁵ / ₈ "	74 ¹ / ₈ "	74 ⁷ / ₈ "	76 ⁵ / ₈ "
84"	84 ⁵ / ₈ "	86 ¹ / ₈ "	86 ⁷ / ₈ "	88 ⁵ / ₈ "

STEEL L-FRAME SIZES

WIDTH MEASUREMENTS

Single Door				French Door ²			
	Frame Rabbet Opening Size Range	Unit Size ³		Frame Rabbet Opening Size Range	Unit Size ³		
	Minimum			Minimum			
24"	23 ⁷ / ₈ " to 24 ¹ / ₂ "	23 ¹ / ₂ "	48"	47 ¹ / ₈ " to 47 ⁷ / ₈ "	46 ¹⁵ / ₁₆ "		
28"	27 ⁷ / ₈ " to 28 ¹ / ₂ "	27 ¹ / ₂ "	56"	55 ¹ / ₈ " to 55 ⁷ / ₈ "	54 ¹⁵ / ₁₆ "		
30"	29 ⁷ / ₈ " to 30 ¹ / ₂ "	29 ¹ / ₂ "	60"	59 ¹ / ₈ " to 59 ⁷ / ₈ "	58 ¹⁵ / ₁₆ "		
32"	31 ⁷ / ₈ " to 32 ¹ / ₂ "	31 ¹ / ₂ "	64"	63 ¹ / ₈ " to 63 ⁷ / ₈ "	62 ¹⁵ / ₁₆ "		
34"	33 ⁷ / ₈ " to 34 ¹ / ₂ "	33 ¹ / ₂ "	68"	67 ¹ / ₈ " to 67 ⁷ / ₈ "	66 ¹⁵ / ₁₆ "		
36"	35 ⁷ / ₈ " to 36 ¹ / ₂ "	35 ¹ / ₂ "	72"	71 ¹ / ₈ " to 71 ⁷ / ₈ "	70 ¹⁵ / ₁₆ "		
42"	41 ⁷ / ₈ " to 42 ¹ / ₂ "	41 ¹ / ₂ "					

- Use the size listed in the Nominal column to order a storm door to fit that entry door.
- Please note the Frame Rabbet Opening Width Ranges for Steel L-Frame French Doors! For example, the optimal Frame Rabbet Opening Width for a 72" Steel L-Frame French Door is 71¹/₄" to 71¹/₂". A 72" Frame Rabbet Opening Width will require some shimming.
- Steel L-Frame unit sizes are for reference purposes only. Use Frame Rabbet Opening Size when ordering Steel L-Frame doors.

WIDTH MEASUREMENTS

	Frame Rabbet Opening Size	Unit Size	Rough Opening	Brickmold to Brickmold
Single Door w/1 12" Sidelite				
30"	43 ⁵ / ₁₆ "	44 ¹³ / ₁₆ "	45 ⁹ / ₁₆ "	47 ⁵ / ₁₆ "
32"	45 ⁵ / ₁₆ "	46 ¹³ / ₁₆ "	47 ⁹ / ₁₆ "	49 ⁵ / ₁₆ "
34"	47 ⁵ / ₁₆ "	48 ¹³ / ₁₆ "	49 ⁹ / ₁₆ "	51 ⁵ / ₁₆ "
36"	49 ⁵ / ₁₆ "	50 ¹³ / ₁₆ "	51 ⁹ / ₁₆ "	53 ⁵ / ₁₆ "
Single Door w/1 14" Sidelite				
30"	45 ⁵ / ₁₆ "	46 ¹³ / ₁₆ "	47 ⁹ / ₁₆ "	49 ⁵ / ₁₆ "
32"	47 ⁵ / ₁₆ "	48 ¹³ / ₁₆ "	49 ⁹ / ₁₆ "	51 ⁵ / ₁₆ "
34"	49 ⁵ / ₁₆ "	50 ¹³ / ₁₆ "	51 ⁹ / ₁₆ "	53 ⁵ / ₁₆ "
36"	51 ⁵ / ₁₆ "	52 ¹³ / ₁₆ "	53 ⁹ / ₁₆ "	55 ⁵ / ₁₆ "
Single Door w/2 12" Sidelites				
30"	56 ⁹ / ₁₆ "	58 ¹ / ₁₆ "	58 ¹³ / ₁₆ "	60 ⁹ / ₁₆ "
32"	58 ⁹ / ₁₆ "	60 ¹ / ₁₆ "	60 ¹³ / ₁₆ "	62 ⁹ / ₁₆ "
34"	60 ⁹ / ₁₆ "	62 ¹ / ₁₆ "	62 ¹³ / ₁₆ "	64 ⁹ / ₁₆ "
36"	62 ⁹ / ₁₆ "	64 ¹ / ₁₆ "	64 ¹³ / ₁₆ "	66 ⁹ / ₁₆ "
Single Door w/2 14" Sidelites				
30"	60 ⁹ / ₁₆ "	62 ¹ / ₁₆ "	62 ¹³ / ₁₆ "	64 ⁹ / ₁₆ "
32"	62 ⁹ / ₁₆ "	64 ¹ / ₁₆ "	64 ¹³ / ₁₆ "	66 ⁹ / ₁₆ "
34"	64 ⁹ / ₁₆ "	66 ¹ / ₁₆ "	66 ¹³ / ₁₆ "	68 ⁹ / ₁₆ "
36"	66 ⁹ / ₁₆ "	68 ¹ / ₁₆ "	68 ¹³ / ₁₆ "	70 ⁹ / ₁₆ "
Patio Units - Downsized (Standard Height = downsized height)				
60"	57 ¹⁵ / ₁₆ "	59 ⁷ / ₁₆ "	60 ³ / ₁₆ "	61 ¹⁵ / ₁₆ "
64"	61 ¹⁵ / ₁₆ "	63 ⁷ / ₁₆ "	64 ³ / ₁₆ "	65 ¹⁵ / ₁₆ "
68"	65 ¹⁵ / ₁₆ "	67 ⁷ / ₁₆ "	68 ³ / ₁₆ "	69 ¹⁵ / ₁₆ "
72"	69 ¹⁵ / ₁₆ "	71 ⁷ / ₁₆ "	72 ³ / ₁₆ "	73 ¹⁵ / ₁₆ "
90"	87 ¹ / ₁₆ "	88 ⁹ / ₁₆ "	89 ⁵ / ₁₆ "	91 ¹ / ₁₆ "
96"	93 ¹ / ₁₆ "	94 ⁹ / ₁₆ "	95 ⁵ / ₁₆ "	97 ¹ / ₁₆ "
102"	99 ¹ / ₁₆ "	100 ⁹ / ₁₆ "	101 ⁵ / ₁₆ "	103 ¹ / ₁₆ "
108"	105 ¹ / ₁₆ "	106 ⁹ / ₁₆ "	107 ⁵ / ₁₆ "	109 ¹ / ₁₆ "
Patio Units - Fullsized (Standard Height = fullsized height)				
60"	60 ¹ / ₈ "	61 ⁵ / ₈ "	62 ³ / ₈ "	64 ¹ / ₈ "
64"	64 ¹ / ₈ "	65 ⁵ / ₈ "	66 ³ / ₈ "	68 ¹ / ₈ "
68"	68 ¹ / ₈ "	69 ⁵ / ₈ "	70 ³ / ₈ "	72 ¹ / ₈ "
72"	72 ¹ / ₈ "	73 ⁵ / ₈ "	74 ³ / ₈ "	76 ¹ / ₈ "
90"	90 ¹ / ₄ "	91 ³ / ₄ "	92 ¹ / ₂ "	94 ¹ / ₄ "
96"	96 ¹ / ₄ "	97 ³ / ₄ "	98 ¹ / ₂ "	100 ¹ / ₄ "
102"	102 ¹ / ₄ "	103 ³ / ₄ "	104 ¹ / ₂ "	106 ¹ / ₄ "
108"	108 ¹ / ₄ "	109 ³ / ₄ "	110 ¹ / ₂ "	112 ¹ / ₄ "

- For 10" sidelites, deduct 2" per sidelite from the 12" sidelite dimensions.
- For 16" sidelites, add 2" per sidelite to the 14" sidelite dimensions.
- Aluminum Frame Cladding will increase the Brickmold to Brickmold width by 1/4" and the height by 1/8".
- Sidelite units with FusionFrame or PermaTech Composite Frames are wider than the dimensions shown above. Add 1/8" per sidelite.
- The brickmold width on Outswing Doors is 3/8" more than shown.

HEIGHT MEASUREMENTS

	Frame Rabbet Opening Size Range	Unit Size ³
78"	78" to 78 ⁵ / ₈ "	77 ¹⁵ / ₁₆ "
80"	80" to 80 ⁵ / ₈ "	79 ¹⁵ / ₁₆ "
82"	82" to 82 ⁵ / ₈ "	81 ¹⁵ / ₁₆ "
84"	84" to 84 ⁵ / ₈ "	83 ¹⁵ / ₁₆ "

ENTRY DOOR SIZING INFORMATION

CUSTOM WIDTH AVAILABILITY

20-GAUGE SMOOTH STEEL DOORS	FRAMESAVER FRAME		20-GAUGE TEXTURED STEEL DOORS	FRAMESAVER FRAME	
	Min	Max		Min	Max
001, 100DC, 101DC & 131DC Styles, 111DC, 114DC	24 7/16"	43 9/16"	001, 100DC, 101DC & 131DC Styles	24 7/16"	37 9/16"
112DC	29 5/16"	43 9/16"	350 Styles	31 7/8"	37 9/16"
113DC, 115DC, 116DC	33 3/4"	43 9/16"	006, 430 & 206 Styles	30 9/16"	37 9/16"
001S & 003S	32 15/16"	43 9/16"	440 & 240 Styles	33 1/16"	37 9/16"
002, 002C-437, 002-440 & 003	32 7/16"	37 9/16"	160 Sidelite Styles†	10"	37 9/16"
005S	32 9/16"	37 9/16"	439 & 400	32 15/16"	37 9/16"
003C	32 3/16"	37 9/16"	460	24 7/16"	37 9/16"
002S	32 3/4"	37 9/16"	160 Sidelite Styles†	10"	37 1/4"
460 Clear Glass Styles with 12", 14" or 18" x 64" glass	24 7/16"	29"	106, 130, 139 & 140	12"	15 3/8"
460 Clear Glass & Art Glass Styles*	30"	43 9/16"			
460 all Decorative Glass Styles*	32"	43 9/16"			
350 Styles	31 7/8"	43 9/16"	SIGNET® & EMBARQ® FIBERGLASS DOORS & SIDELITE STYLES	FRAMESAVER FRAME	
006, 400, 230, 206 & 410 Styles, 420DC-6P(4P), 419DC	30 7/16"	37 9/16"		Min	Max
430DC-F Clear Glass Styles with 14" or 18" x 36" glass	25 5/16"	29"	006, 430, 419 & 150	32 7/16"	37 9/16"
430 all Decorative Glass, 430 Clear Glass & Art Glass	30 9/16"	37 9/16"	002-440, 002C-437, 002-449, 003 & 460S	32 7/16"	37 9/16"
239	30 7/8"	37 9/16"	001C* & 003C*	32 7/16"	37 9/16"
439, 440 & 240 Styles	33 3/4"	37 9/16"	008P & 243 Door Styles	34 1/2"	37 9/16"
008, 009 & 110 Styles	32 3/8"	37 9/16"	440 & 460	33 1/4"	37 9/16"
130 Sidelite Styles†, 103M	12"	19 3/8"	420* & 449	33 3/16"	37 9/16"
140 Sidelite Styles†	12"	17 3/8"	130, 120 & 140 Sidelite Styles	12"	17 3/8"
160 Sidelite Styles†	10"	37 1/4"	160 Sidelite Styles	10"	37 1/4"

Height Reductions: Doors are always cutdown from the top of the door unless the size needed exceeds the maximum top cut for that style door. Bottom cutdowns on Steel L-Frame doors will lower the lockset height.

Maximum Height Reductions: 20-Gauge Smooth Steel Flush Door Styles: -20" maximum cutdown
 All other Flush Door Styles: - 5" Maximum from top - 6" Maximum from bottom
 All Embossed Door Styles: - 2 1/2" Maximum from top - 5" Maximum from bottom
 (Maximum Cut information is based on 80" doors and is not applicable to all styles.
 Call Customer Service for details on specific Door Styles and/or sizes)

† Custom size Steel Sidelites are considered special order and require additional pricing. Please contact customer service for pricing.

*460 Minimum and Maximum sizes also apply to 460 style sidelites. Use sidelite upcharge pricing.

Note: Custom Width doors and sidelites are available in 1/8" increments between the minimum and maximum size ranges listed above.

Sizes listed in the above table are "Unit Sizes".

To calculate Unit Size, Rough Opening Size, etc. of a custom width door, calculate the difference between the custom width Nominal Size and the closest standard width Nominal Size and apply the difference to the Unit Size, Rough Opening Size, etc.

FIRE-RATED ENTRY DOOR OPTIONS

Note: Fire-rated doors are not ENERGY STAR® Certified products. Fire-Rated French Doors are not available.

FIRE-RATED DOOR PACKAGES:

Any opaque (non-glass) 20-Gauge Smooth or Woodgrain Textured Steel FrameSaver Frame Single Entry Doors meeting the following criteria can be upgraded to be a 20-minute or 90-minute Fire Labeled unit. PermaTech Composite Frames are also available with a 20-minute fire label.

Signet FrameSaver Frame 001, 002-440, 003, 006 and 002C-449 Single Entry Doors meeting the following criteria can be upgraded to be a 20-minute Fire Labeled unit.

STEEL DOOR WITH FRAMESAVER FRAME 20-MINUTE FIRE-RATED PACKAGE:

- Standard Sizes: Standard sizes are listed by door styles.
- Frame: FrameSaver or PermaTech™ Composite Frame.
- Custom Heights and Widths are available. Maximum size available is 36" x 84".
- 20-minute fire-label on the door slab and frame.
- Fire-rated weatherstripping.
- 2 Spring Bommer hinges.
- Standard ZAC threshold or ADA sill.

001, 002-440, 003, 006 AND 002C-449 SIGNET FIBERGLASS DOOR WITH FRAME 20-MINUTE FIRE-RATED PACKAGE:

- Slab Construction: Special medium-density solid core for a 20-minute fire-rating.
- Signet Fire-Rated Doors are not Energy Star® certified.
- Standard Sizes: Standard sizes are listed by door styles.
- Frame: FrameSaver or PermaTech Composite Frame.
- Custom Heights between 80" and 84" and Custom Widths between 32" and 36" are available. Maximum size available is 36" x 84".
- 20-minute fire-label on the door slab and frame.
- Fire-rated weatherstripping.
- 2 Spring Bommer hinges.
- Standard ZAC threshold or ADA sill.
- Signet fire-rated doors require 7 week lead time.*

ADJUSTABLE STEEL FRAME 90-MINUTE FIRE-RATED PACKAGE:

- Standard Sizes: 32" & 36" x 80".
- Custom Heights are available on 20-Gauge doors with a bottom cut only. Custom Widths are not available.
- 90-minute fire-label on the door slab and frame.
- Fire-rated weatherstripping.
- 2 Spring Bommer hinges.
- Standard ZAC threshold or ADA sill.

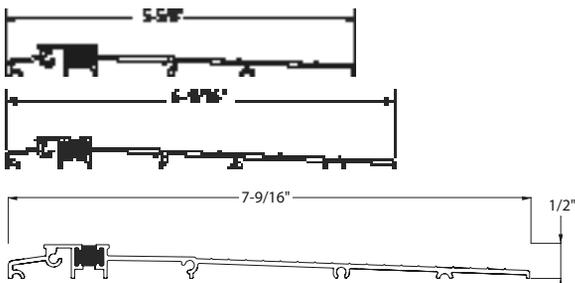
MASONRY STEEL FRAME 90-MINUTE FIRE-RATED PACKAGE:

- Standard Sizes: 30", 32", 34" & 36" x 80" & 84" (not all door styles available in all sizes).
- Custom Heights are available on 20-Gauge doors with a bottom cut only.
- Custom Widths are not available.
- 90-minute fire-label on the door slab and frame.
- Fire-rated weatherstripping.
- 2 Spring Bommer hinges.
- Saddle threshold.

DRYWALL STEEL FRAME 90-MINUTE FIRE-RATED PACKAGE:

- Standard Sizes: 30", 32" & 36" x 80" (not all door styles available in all sizes).
- Custom Heights are available on 20-Gauge doors with a bottom cut only.
- Custom Widths are not available.
- 90-minute fire-label on the door slab and frame.
- Fire-rated weatherstripping.
- 2 Spring Bommer hinges.
- Saddle threshold.

INSWING ADA THRESHOLDS



OUTSWING ADA THRESHOLDS



ENTRY DOOR WARRANTY

EMBARQ™ FIBERGLASS, SIGNET® FIBERGLASS, HERITAGE™ FIBERGLASS, LEGACY™ 20-GAUGE STEEL LIFETIME LIMITED TRANSFERABLE WARRANTY

ProVia LLC, hereinafter "ProVia", warrants to the original consumer purchaser, that under normal use our entry door systems, hereinafter "Product(s)", will be free from defects in material and workmanship for as long as the purchaser owns and lives in the single-family residence, hereinafter "Home", in which the Product was installed. The details of this warranty are as follows:

BASIC DOOR & SIDELITE - LIFETIME TRANSFERABLE

The Embarq™ Fiberglass, Signet® Fiberglass, Heritage™ Smooth and Woodgrain Textured Fiberglass and Legacy™ 20-gauge Smooth and Woodgrain Textured Steel door slabs are warranted not to shrink, warp, split, crack or delaminate for as long as you own and live in the Home in which the Product was installed, provided (i) they are installed without alteration (trimming of brickmold to fit openings is allowable) and (ii) primed slabs are finished with a high quality exterior grade paint or exterior grade wood stain within 90 days of installation and (iii) in accordance with applicable building codes. This warranty is transferable to one subsequent purchaser.

INSULATED GLASS - LIFETIME / 20 YEAR / 10 YEAR

All glass units utilizing ComforTech™ Warm Edge Super Spacer® Glazing (most Decorative glass, Art Glass, Privacy Glass, DC, DLA, TLA, and TLK glass) have a lifetime limited warranty, including glass breakage and seal failure, for as long as you own and live in the Home in which the Product was installed.

Glass units with white internal blinds are warranted against seal failure and defects in material and workmanship for a period of twenty (20) years from date of installation and glass units with colored internal blinds are warranted against seal failure and defects in material and workmanship for a period of ten (10) years from date of installation. Glass breakage is not covered for insulated glass units with internal blinds.

All glass units without ComforTech™ Warm Edge Super Spacer® Glazing are warranted against seal failure and defects in material and workmanship for a period of ten (10) years from date of installation.

FRAMESAVER® FULL WOOD DOOR FRAME & FRAME COMPONENTS - LIFETIME / 5 YEAR / 2 YEAR

The composite part of the FrameSaver Full Wood Frame and brickmold is warranted against defects in material and workmanship, and against rotting, decay and fungal damage for as long as you own and live in the Home in which the Product was installed.

The wood components of the FrameSaver Full Wood Frame for Doors, Sidelites and Transoms are warranted against defects in material and workmanship, and against rotting, decay and fungal damage for as long as you own and live in the Home in which the Product was installed, provided that (i) it is installed without alteration and in accordance with applicable building codes and (ii) all exposed wood parts are protected with an aluminum frame cladding system, installed and caulked as specified by ProVia's installation instructions. For (i) inswing installations where all exposed wood parts are only protected with a high quality exterior grade latex paint or exterior grade wood stain instead of an aluminum frame cladding system or (ii) an outswing frame, this time period will be limited to two (2) years from date of installation. The Endura® threshold system, bottom sweep, hinges, weatherstripping, astragals, PVC vinyl coated aluminum frame cladding and the sliding patio screen are warranted against defects in material and workmanship for a period of five (5) years from date of installation.

PERMATECH™ COMPOSITE DOOR FRAME - LIFETIME

The PermaTech™ Composite Frame and Brickmold for Doors, Sidelites, and Transoms are warranted against defects in material and workmanship, and against rotting and decay for as long as you own and live in the Home in which the Product was installed, provided that (i) it is installed without alteration and in accordance with applicable building codes and (ii) it is installed and caulked as specified by ProVia's installation instructions and (iii) there is no storm door installed into the same opening and (iiii) if exterior frame & brickmold are painted, the paint must have a LRV of 57 or higher (where 100 is white and 0 is black).

The terms of this Limited Warranty excludes (i) weathering or discoloring of the unfinished white frame and brickmold and (ii) warping or failures of the frame and brickmold which are the result of or involve stress caused by localized application of heat, movement of building or building components, or expansion/contraction of building or building components.

FUSIONFRAME COMPOSITE DOOR FRAME - LIFETIME

The FusionFrame Composite Frame and Brickmold for Doors and Sidelites are warranted against defects in material and workmanship, and against rotting and decay for as long as you own and live in the Home in which the Product was installed, provided that (i) it is installed without alteration and in accordance with applicable building codes and (ii) it is installed and caulked as specified by ProVia's installation instructions.

The terms of this Limited Warranty excludes (i) weathering or discoloring of the unfinished white frame and brickmold and (ii) warping or failures of the frame and brickmold which are the result of or involve stress caused by localized application of heat, movement of building or building components, or expansion/contraction of building or building components.

STEEL L-FRAME & FRAME COMPONENTS - 5 YEAR

Steel L-frame and stops, Endura® threshold system, bottom sweep, hinges and weatherstripping are warranted against defects in material and workmanship for a period of five (5) years from date of installation.

FINISHES - 15 YEAR / 10 YEAR / 90 DAY

Factory applied paint, stain and glazed finishes on the door slab, metal frame components and FusionFrame Composite frame components of the Embarq and Signet Fiberglass Door are applied using the DuraFuse® Finishing System and are warranted against flaking, checking, blistering or peeling for a period of fifteen (15) years from date of installation.

Factory applied paint and stain finishes on the door slab, metal frame components and FusionFrame Composite frame components of Legacy and Heritage doors are warranted against flaking, checking, blistering or peeling for a period of ten (10) years from date of installation.

Factory applied stain finishes on the exterior components of the Full Wood Frame are warranted against flaking, checking, blistering or peeling for a period of ninety (90) days from date of installation.

LIFETIME FINISH HARDWARE & ACCESSORIES - LIFETIME / 10 YEAR

Schlage® hardware, Emtek® hardware, Hoppe® hardware, Kick Plates, Mail/Magazine Slots, Door Knockers and Door Knocker Viewers with Lifetime Bright Brass, Antique Brass, Satin Nickel, Aged Bronze, Oil Rubbed Bronze and Black finish are warranted against tarnishing and mechanical defects for as long as you own and live in the Home in which the Product was installed. Schlage® Electronic Locksets and Deadbolts are warranted against electronic defects for a period of three (3) years from date of installation. Lifetime Finish Trilennium™ Multi-Point Locking Hardware is warranted against tarnishing for as long as you own and live in the Home in which the Product was installed and warranted against mechanical defects for a period of ten (10) years from date of installation. Colonial Door Knockers with an Oil Rubbed Bronze finish are not warranted against tarnishing.

BRINKS® HARDWARE - 10 YEAR / LIFETIME

Brinks® lock products with are warranted against mechanical defects for as long as you own and live in the Home in which the Product was installed and against tarnishing for a period of ten (10) years from date of installation.

HARDWARE ACCESSORIES - 5 YEAR

Kick Plates, Mail/Magazine Slots, Door Knockers, Door Knocker Viewers, Peepsites, Door Closers, Push/Pull Plates, Clavos, Hinge Straps, and Speakeasies with standard

finish are warranted against mechanical defects and tarnishing for a period of five (5) years from date of installation.

WINDOW TRIM - 15 YEAR / 10 YEAR

Embarq and Signet window trim is warranted against defects in material and workmanship for a period of fifteen (15) years from date of installation and window trim on the Heritage and Legacy doors is warranted against defects in material and workmanship for a period of ten (10) years from date of installation. This includes doors that are installed behind a storm door.

PET DOOR - 3 YEAR / 1 YEAR

Ranger® Pet Doors are warranted against defects in material and workmanship for a period of three (3) years from date of installation.

PetSafe™ Freedom Pet Doors are warranted against defects in material and workmanship for a period of one (1) year from date of installation.

TRANSFERABLE WARRANTY

The Warranty on the basic door unit is transferable by the original purchaser to one subsequent purchaser for purchaser's personal residence provided the warranty transfer is completed within thirty (30) days after the date of transfer of ownership. Warranty transfers must be completed online at www.provia.com/warranty.

NON-RESIDENTIAL & MULTI-FAMILY APPLICATIONS

Where the structure in which the Product is installed is not a single-family residence occupied by the purchaser, or is owned by a public or private corporation for profit or non-profit, an unincorporated association or other business entity of any type recognized by law, a church, a school, a governmental or public authority, the time periods stated in this warranty shall be limited as follows: Basic Door – 5 Year (non-transferable); Clear Glass – 10 Year (glass breakage not included); Decorative Glass & Internal Blinds – 5 Year; Door Frame & Frame Components – 1 Year; Finishes – 1 Year; Lifetime Finish Hardware & Accessories – 10 Year; Schlage® Hardware – 1 Year (mechanical and finish); Hardware Accessories – 1 Year; and Window Trim – 1 Year.

COASTAL APPLICATIONS

For Products that are installed in a Coastal region the time periods stated in this warranty shall be limited as follows: Schlage, Emtek & Trilennium Hardware, Kick Plates, Door Knockers, Door Knocker Viewers, Peepsites, Door Closers & Push/Pull Plates – 5 Year Finish.

Definition of Coastal Regions: For information and maps of Coastal regions please go to www.provia.com/coastalwarranty.

WARRANTY CONDITIONS

No warranty herein covers damages resulting from improper installation, abuse, negligence, abnormal or unreasonable use (including failure to provide reasonable and necessary maintenance), damage resulting from fire or lightning, windstorms, earthquakes, wind-borne objects, strain applied to the unit by movement of the building, inadequate provision for expansion or contraction of framing members, installation in ships or vehicles, installation outside the Continental United States, seal failure (if the seal has been subject to immersion in water), acts of God, or other causes beyond the control of ProVia.

This lifetime limited warranty does not apply with respect to (1) condensation damage due to high humidity in the house; (2) breakage of glass (other than glass that is glazed with ComforTech™ Warm Edge Super Spacer® Glazing); (3) damages resulting from after sale modifications (paint or stain finishes, pet doors, mail slots, security systems, etc.).

The procedure for obtaining performance of the obligations of this warranty is as follows: if you believe your entry door to be defective, contact the contractor for inspection. If the contractor determines the door or parts thereof to be defective, the manufacturer at its exclusive option will repair; provide a new product or part of a product after having determined that it does not conform to the limited warranties contained herein. The manufacturer reserves the right to discontinue or make changes in any of its products. If the products covered by this warranty are not available, the manufacturer shall have the right to substitute a product that is of equal quality or value. The manufacturer will ship the replacement product or part to the nearest authorized dealer and the purchaser must pay for any and all labor necessary to install such product or part and for the transportation from the nearest authorized dealer to his/her residence.

Any claim must be accompanied by a copy of the Warranty certificate and a copy of the contract evidencing purchase of the ProVia Products.

PROVIA SHALL NOT BE LIABLE TO PURCHASER FOR CONSEQUENTIAL DAMAGES, SUCH AS, BUT NOT LIMITED TO, DAMAGES OR LOSS TO OTHER PROPERTY OR EQUIPMENT, LOSS OF USE, OR CLAIMS OF SERVICE INTERRUPTION, FOR BREACH OF ANY WRITTEN OR IMPLIED WARRANTIES ON ITS PRODUCT.

PURCHASER'S EXCLUSIVE REMEDY SHALL BE THE REPLACEMENT OF DEFECTIVE FINISH, COMPONENTS, OR PARTS, ALL AS PROVIDED HEREIN. IN ANY EVENT, THE LIABILITY OF PROVIA WITH RESPECT TO ANY CONTRACT, OR ANYTHING DONE IN CONNECTION THEREWITH SUCH AS THE PERFORMANCE OR BREACH THEREOF OR FROM THE MANUFACTURE, SALE, DELIVERY, RESALE, INSTALLATION OR TECHNICAL DIRECTION OF INSTALLATION, REPAIR OR USE OF ANY DOOR, COMPONENT OR PART COVERED BY OR FURNISHED UNDER THIS CONTRACT WHETHER IN CONTRACT, IN TORT, UNDER ANY WARRANTY, OR OTHERWISE, SHALL NOT, EXCEPT AS EXPRESSLY PROVIDED HEREIN, EXCEED THE PRICE OF THE DOOR, PART OR COMPONENT ON WHICH SUCH LIABILITY IS BASED.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to purchaser.

THIS WRITING CONTAINS THE ENTIRE AGREEMENT BETWEEN PROVIA AND PURCHASER. DEALERS, CONTRACTORS, APPLICATORS, OR DISTRIBUTORS OF PROVIA PRODUCTS HAVE NO AUTHORITY TO GIVE WARRANTIES ON PROVIA'S BEHALF, THAT ARE DIFFERENT FROM OR EXCEED THOSE LISTED HEREIN. PURCHASER SHOULD THEREFORE EXAMINE THIS LIMITED WARRANTY CAREFULLY.

ALL WARRANTIES, WHETHER EXPRESSED OR IMPLIED, WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED TO THE TERMS HEREOF.

Some states do not allow limitations on how long an implied warranty lasts; so the above limitations may not apply to purchaser.

This Lifetime Limited Warranty extends only to the door(s) which were originally installed in your Home or other structure as recorded on the warranty registration and shall not be valid or enforceable if you cannot prove that the door(s) were so installed. To establish a record of your purchase please register your warranty online at www.provia.com/warranty.

Important Note: Failure to fill out the online warranty registration form will not affect your rights under the warranty if you can show the date of purchase and the location the door(s) were installed in a reasonable way. (Your receipt of purchase and the receipt from the contractor who made the installation in your Home showing the address is one such way. Please keep them in a safe place.)

This warranty gives purchaser specific legal rights and he or she may also have other rights which vary from state to state.

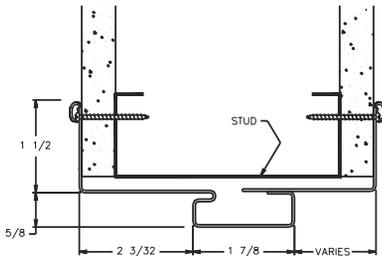
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ENTRY DOOR SPECIALTY STEEL FRAMES

ADJUSTABLE STEEL FRAME:

2 piece adjustable depth steel L-frame for wall depths from:
 4 1/2" to 5 1/2"
 5 1/2" to 6 1/2"
 6 1/2" to 7 1/2"

Includes a ZAC threshold.
 Optional ADA threshold also available.

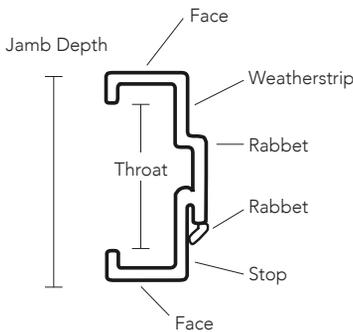


MASONRY & DRYWALL STEEL FRAME

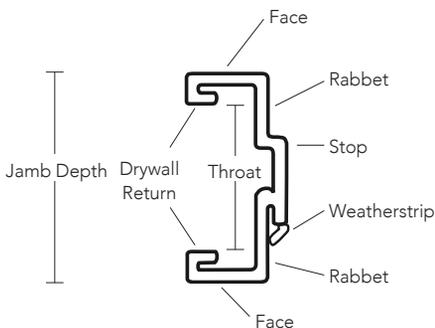
5 3/4" jamb depth
 4 3/4" throat
 2" face
 18-gauge steel

Includes Saddle Threshold

MASONRY FRAME



DRYWALL FRAME



When ordering, specify frame type:

Adjustable, Masonry or Drywall and options desired (threshold, anchors).

ADJUSTABLE STEEL FRAME PACKAGES

Single 32" & 36" x 80"

MASONRY STEEL FRAME PACKAGES

(recommended for exterior applications)

Single 30", 32", 34", 36", 42" x 80", 84"
 French 60", 64", 72" x 80", 84"

DRYWALL STEEL FRAME PACKAGES:

(recommended for interior applications)

Single 30", 32", 36", 42" x 80"
 French 60", 64", 72" x 80"

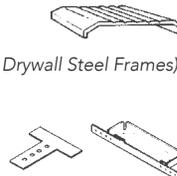
SADDLE THRESHOLD

(Available with Masonry and Drywall Steel Frames)

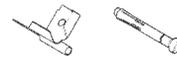
ANCHORS

(not applicable on Adjustable and Drywall Steel Frames)

Masonry or Wood Stud Anchors
 (6 recommended per frame)



Existing Opening Anchors
 (4 recommended per frame)



Metal Stud Anchors
 (6 recommended per frame)



FRAME TYPES	HEIGHT			
	80" NOMINAL		84" NOMINAL	
	Unit Height	Rough Opening	Unit Height	Rough Opening
Adjustable	81 1/8"	81 1/2"	85 1/8"	85 1/2"
18 ga Dryall	82"	80 3/4"	86"	84 3/4"
18 ga Masonry	82"	82 1/4"	86"	86 1/4"
16 ga Dryall	82"	80 3/4"	86"	83 1/4"
16 ga Masonry	82"	82 1/4"	86"	86 1/4"

Note: Fire-rated doors or doors with Specialty Steel Frames are not Energy Star certified products.

NOMINAL SIZES	30"		32"		34"		36"		42"		60"		64"		72"	
	Unit Ht	Rough Opening	Unit Ht	Rough Opening	Unit Ht	Rough Opening	Unit Ht	Unit Ht	Unit Ht	Rough Opening						
Adjustable	30 3/8"	31"	32 5/8"	33"	34 5/8"	35"	36 5/8"	37"	42 5/8"	43"	N/A	N/A	N/A	N/A	N/A	N/A
18 ga Dryall	34"	31 1/2"	36"	33 1/2"	38"	35 1/2"	40"	37 1/2"	46"	43 1/2"	40"	37 1/2"	68 3/8"	68 7/8"	76 3/8"	76 7/8"
18 ga Masonry	34"	34 3/8"	36"	36 3/8"	38"	38 3/8"	40"	40 3/8"	46"	46 3/8"	40"	40 3/8"	68 3/8"	66 3/8"	76 3/8"	74 3/8"
16 ga Dryall	34"	34 3/8"	36"	36 3/8"	38"	38 3/8"	40"	40 3/8"	46"	46 3/8"	40"	40 3/8"	68"	66"	76"	74"
16 ga Masonry	34"	30 1/2"	36"	33 1/2"	38"	35 1/2"	40"	37 1/2"	46"	43 1/2"	40"	37 1/2"	68"	68 1/4"	76"	76 1/4"

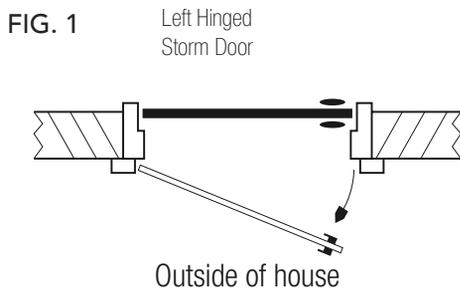
STORM DOOR INFORMATION

PRE-HUNG DOORS

When ordering pre-hung doors, you must indicate "Hinge Left" or "Hinge Right". This is determined by facing the door from the outside and deciding on which side you want the hinges (Fig. 1). Hardware holes are not drilled unless specified except for mortise handles. The pre-hung option is not available for Expander or French Doors. Prehanging is available at no additional charge.

NON PRE-HUNG DOORS

Non Pre-Hung doors are shipped with Z-bar not attached. Hardware installation holes are not drilled. Determination of hinge side can be made in the field. Doors ordered with mortise hardware will be prepped for hardware and the hinge side must be specified when ordering. Right hand handles are shipped with non pre-hung doors.



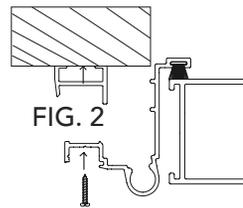
HANDLESET PREP

When ordered, handle holes are drilled 39" from the bottom to the center drill hole for all series doors. If specified, handle holes can be drilled at heights other than the 39" standard height. Check to make sure this will not interfere with the entry door handle (especially inside lever rotation). Handle prep is not available on Expander or French doors. Handle prep is required when mortise handles are ordered.

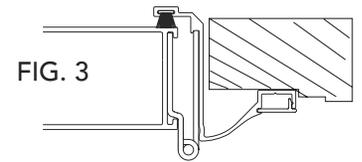
FRENCH DOOR CONVERSION KIT

A French door conversion kit comes standard with a continuous Z-bar header, two hinge side Z-bars, one astragal bar and two slide bolts. Two nominal 36" doors will fit an opening 71-1/2" to 72-13/16" wide. For French Door pricing, take door price x 2, and add price of conversion kit. To order French doors, quantity must be 1 set per rough opening size. Doors will be shipped with the hinge side Z-Bar attached (1 left and 1 right). Right and left hand handles are shipped with French doors.

Z-BAR BUILDOUT



STANDARD Z-BAR



EXPANDER DOORS

Expander doors are designed for inset installation when there is no exterior surface area to attach a normal Z-bar. You should measure the same as you would for a regular Z-bar door and the factory will calculate the door size needed to accommodate the expanders. Expander doors come standard with piano hinges.

INSWING DOORS

An inswing door requires a special slim-line Z-bar to be installed in reverse or to the interior. Mortise hardware lever and closer bracket are required. Superview doors receive a 178 black inswing handleset.

Z-BAR BUILDOUT CONVERSION KIT

A Z-Bar Buildout Conversion Kit is required when the trim around an entry door is 3/4" in depth. (Fig.2) Standard Z-Bars require 1" or more of depth to install (Fig. 3). If you require a Z-Bar Buildout, you must clearly indicate so on your order.

SPECIAL MULLION LOCATION

To order a special mullion location, indicate the desired dimension from top of the door slab to the top of the mullion. Not available on Superview models or any models with the optional pet door.

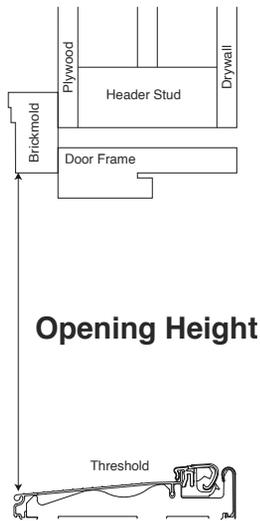
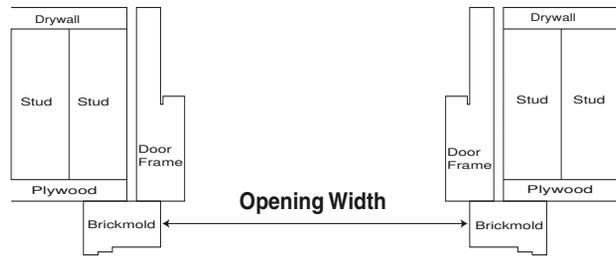
PAINT FINISH AVAILABILITY																			
Snow Mist 01	Café Cream 06	Sansiper Beige 03	Sandstone 14	Sterling Gray 26	Clay 15	Geneva Blue 21	Forest Green 24	Mountain Berry 20	Rustic Bronze 44	Tudor Brown 08	Coal Black 13	Nightfall 52	Primrose Yellow 56	Enzian Blue 53	Vallis Red 59	Evergreen 40	Autumn Red 41	Eggshell 42	Toasted Coconut 43
Spectrum™ Decorator™	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Deluxe™ DuraGuard™	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Superview™	•	•							•	•									

Note: Trending colors are available for Spectrum, Decorator, Deluxe and Duraguard.

STORM DOOR INFORMATION

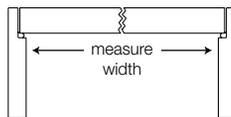
MEASURING INSTRUCTIONS

Measure the opening into which the Storm Door will be installed, this is called the Opening Size. Due to the many size variables between the various Z-bar types, it is strongly recommended that all doors be ordered as Opening Size. The following tables and drawings indicate standard allowances and are applicable for all Spectrum™, Decorator™, Deluxe™ and DuraGuard™ models.



EXPANDER DOORS

For Expander doors, measure door openings at 3 locations for width and height.

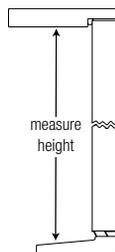


STANDARD SIZES

On a standard size unit, door slab is opening size minus (-) 7/8" on width and height.

CUSTOM SIZES

On a custom size unit, door slab is opening size minus (-) 1 3/8" on width and minus (-) 1 1/2" on height.



STANDARD SIZES

Standard size doors should be ordered as nominal size.

CUSTOM SIZES

Custom size doors should be ordered as opening size. Doors ordered with a fractional size will be manufactured on 1/8" increments on both width and height to fit custom size openings. To figure slab size on custom size Z-bar doors, deduct 7/8" from the opening width and height. For custom size expander type doors deduct 1 3/8" from opening width and 1-1/2" from opening height.

WIDTH

Take three measurements from the inside of the brickmold; top, center and bottom. Use the smallest figure to the nearest 1/8".

HEIGHT

Measure the height from the top of the opening to the sill. Measure both sides and use the smallest figure to the nearest 1/8". For French doors, also measure the center height.

STANDARD SIZING CHART			
NOMINAL WIDTH	NOMINAL WIDTH		
	Min	-	Max
30"	29 3/4"	-	30 1/8"
32"	31 3/4"	-	32 1/8"
36"	35 3/4"	-	36 1/8"
HEIGHT		-	
80"	79 1/16"	-	80 1/16"
81"	80 3/4"	-	81 7/16"

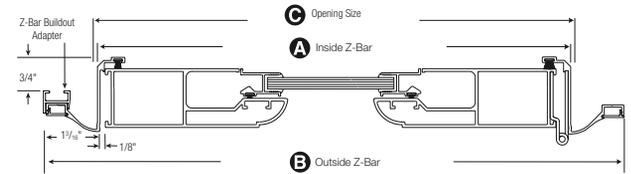
A 2" painted bottom expander will be provided for z-bar type opening heights 80 3/4" through 81 7/16".

STANDARD SIZING CHART FOR EXPANDER DOORS			
NOMINAL WIDTH	OPENING SIZE RANGES		
	Min	-	Max
30"	29 7/8"	-	31 3/8"
32"	31 7/8"	-	33 3/8"
36"	35 7/8"	-	37 3/8"
HEIGHT		-	
80"	79 1/16"	-	81 7/16"

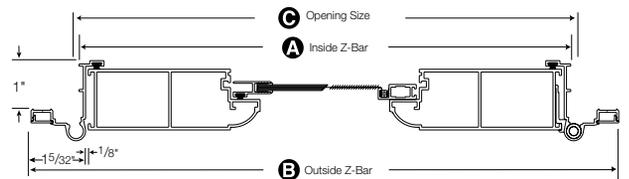
Do not use the above measurements to calculate slab size for custom size doors. See the Custom Sizes paragraph in the Expander door information to the left.

- 80" doors come standard with a 1" bottom expander.
- Standard size 81" doors come standard with a 2" bottom expander.
- All "A" and "B" height dimensions for 80" doors reflect a fully collapsed bottom expander.
- All "A" and "B" height dimensions can be increased 1" by fully extending the bottom expander.
- Tip-to-tip "B" height dimensions reflect minimum finished size after field trimming.
- Z-bar legs are shipped 2" longer than Opening Size height and require field trimming.

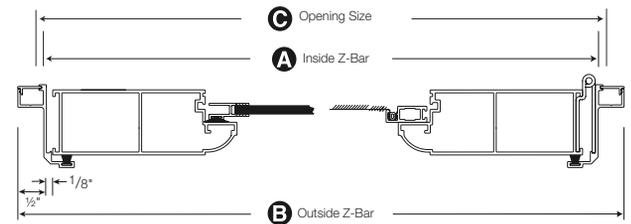
PIANO HINGE Z-BAR				
NOMINAL WIDTH	DOOR SLAB SIZE	A UNIT SIZE (INSIDE Z-BAR)	B TIP-TO-TIP SIZE (OUTSIDE Z-BAR)	C OPENING SIZE
30"	29 1/8"	29 3/8"	32"	30"
32"	31 1/8"	31 3/8"	34"	32"
36"	35 3/8"	35 5/8"	38"	36"
HEIGHT				
80"	79 1/8"	79 3/4"	80 7/8"	80"
81"	79 3/8"	80 3/4" ¹⁶	81 7/8" ¹⁶	81"



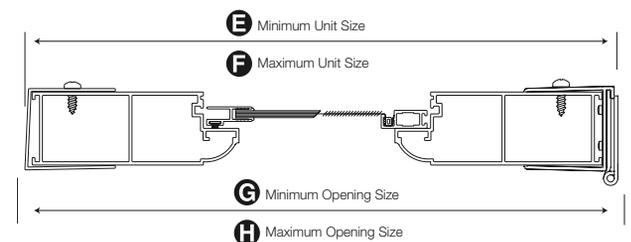
LEAF HINGE Z-BAR				
NOMINAL WIDTH	DOOR SLAB SIZE	A UNIT SIZE (INSIDE Z-BAR)	B TIP-TO-TIP SIZE (OUTSIDE Z-BAR)	C OPENING SIZE
30"	29 1/8"	29 13/32"	31 3/4"	30"
32"	31 1/8"	31 13/32"	33 3/4"	32"
36"	35 3/8"	35 13/32"	37 3/4"	36"
HEIGHT				
80"	79 1/8"	79 3/4"	80 7/8"	80"
81"	79 3/8"	80 3/4" ¹⁶	81 7/8" ¹⁶	81"



INSWING OR OUTSWING WITH SLIM LINE Z-BAR				
NOMINAL WIDTH	DOOR SLAB SIZE	A UNIT SIZE (INSIDE Z-BAR)	B TIP-TO-TIP SIZE (OUTSIDE Z-BAR)	C OPENING SIZE
30"	29 1/8"	29 7/8"	30 13/16"	30"
32"	31 1/8"	31 7/8"	32 13/16"	32"
36"	35 3/8"	35 7/8"	36 13/16"	36"
HEIGHT				
80"	79 1/8"	79 3/4"	80 1/4"	80"
81"	79 3/8"	80 3/4" ¹⁶	81 1/4" ¹⁶	81"



EXPANDER DOOR					
NOMINAL WIDTH	DOOR SLAB SIZE	E MINIMUM UNIT SIZE	F MAXIMUM UNIT SIZE	G MINIMUM OPENING SIZE	H MAXIMUM OPENING SIZE
30"	29 1/8"	29 7/8"	31 3/8"	29 7/8"	31 7/8"
32"	31 1/8"	31 7/8"	33 3/8"	31 7/8"	33 7/8"
36"	35 3/8"	35 7/8"	37 3/8"	35 7/8"	37 7/8"
HEIGHT					
80"	79 1/8"	79 15/16"	81 7/8"	79 15/16"	81 15/16"



¹⁶ With 2" bottom expander extended by 1".

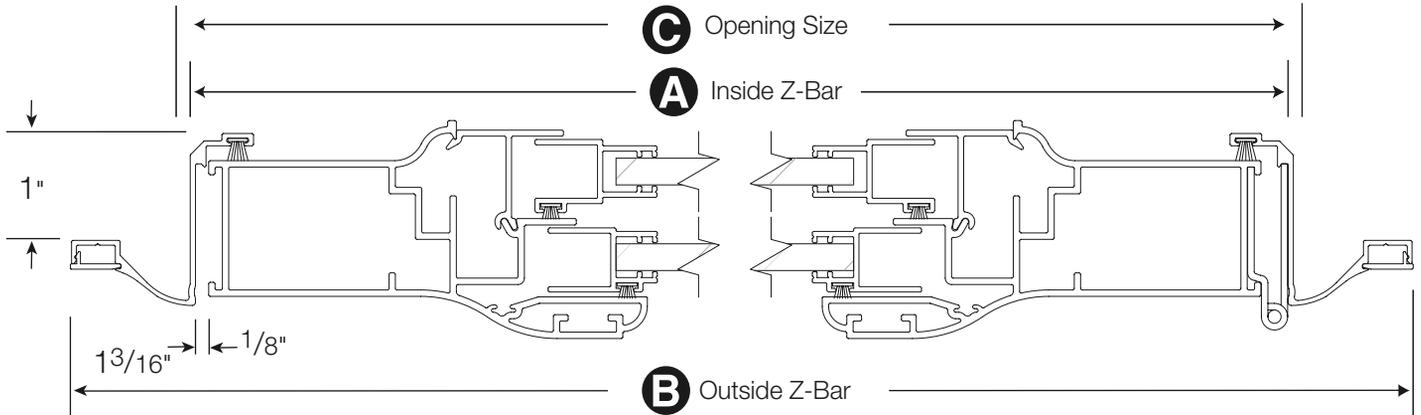
¹⁷ With expander fully collapsed.

Do not use the above measurements to calculate slab size for custom size doors.

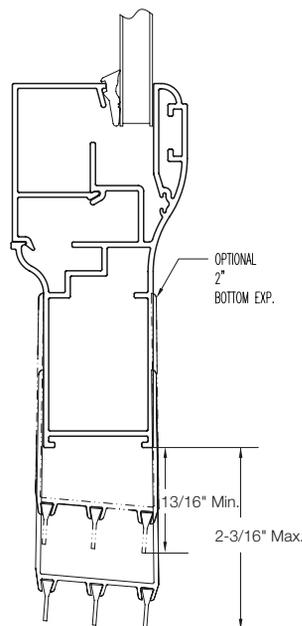
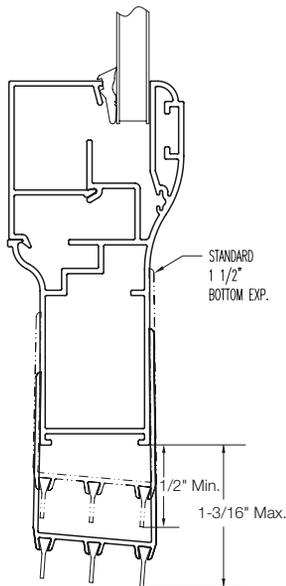
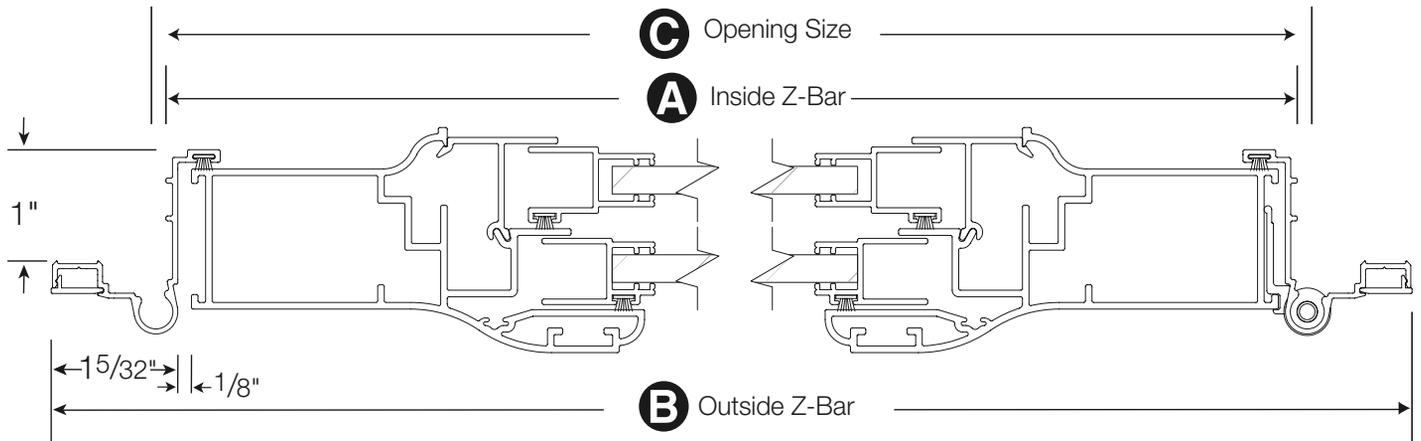
SPECTRUM™ STORM DOORS

HINGE AND BOTTOM EXPANDER DETAILS

Spectrum™ Piano Hinge Z-Bar



Spectrum™ Leaf Hinge Z-Bar



Standard 1-1/2" Bottom Expander

Minimum: $5/16" + 3/16"$ for vinyl sweeps = $1/2"$
 Maximum: $1" + 3/16"$ for vinyl sweeps = $1-3/16"$

Optional 2" Bottom Expander

Minimum: $5/8" + 3/16"$ for vinyl sweeps = $13/16"$
 Maximum: $2" + 3/16"$ for vinyl sweeps = $2-3/16"$

STORM DOOR WARRANTY

ALUMINUM STORM DOORS

Lifetime Limited Transferable Warranty

ProVia, LLC hereinafter "ProVia", warrants to the original consumer purchaser, that under normal use this product will be free from defects in material and workmanship for as long as the purchaser owns and lives in the single family residence, hereinafter "Home", in which the product was installed. The details of the warranty are as follows:

BASIC DOOR OR WINDOW – LIFETIME TRANSFERABLE

ProVia will replace under conditions of normal use, for as long as you own and live in the Home in which the product was originally installed, the "electrostatic" baked enamel paint finish if it is not free from flaking, checking, blistering, or peeling. This warranty is transferable to one subsequent purchaser.

INVENT™ RETRACTABLE SCREEN SYSTEM – LIFETIME

The InVent™ Retractable Screen System on the Spectrum™ Storm Doors is warranted against mechanical defects for as long as you own and live in the Home in which the product was installed.

SCREENS – LIFETIME / 15 YEAR

ProVia further warrants under conditions of normal use, the stainless steel DuraGuard screen against rotting, rusting, or separation for as long as you own and live in the Home in which the product was installed. Further, ProVia will replace under conditions of normal use, for a period of fifteen (15) years from the date of installation, the fiberglass, aluminum or SeeVue stainless steel screening if it is not free from rotting, staining, or rusting.

GLASS - LIFETIME

Storm Doors & Storm Windows

ProVia further warrants the glass units of its Aluminum Storm Doors and Storm Windows against breakage as follows: (1) If the glass in a properly registered and warranty covered unit breaks as the result of a manufacturing defect; (2) In the event of an accident in the Home that is not covered by insurance or is of an amount that is within the insurance policy deductible, ProVia will replace the glass free of charge, for as long as the original purchaser owns and lives in the Home in which it was originally installed.

STORM DOOR HANDLES / MAIL & MAGAZINE SLOTS – LIFETIME / 1 YEAR

ProVia further warrants all storm door handles, mail slots and magazine slots with a Bright Brass, Bright Brass Look, Satin Nickel, Aged Bronze or storm door mortise handles with a Satin Brass or Black finish against tarnishing for as long as you own and live in the Home in which the product was installed and against mechanical defects for a period of (1) year from date of installation.

ProVia further warrants all storm door mortise handles with an Antique Brass finish against tarnishing for a period of ten (10) years from date of installation and against mechanical defects for a period of (1) year from date of installation.

HARDWARE – 1 YEAR

ProVia further warrants to purchaser that it will replace, for a period of one (1) year from the date of installation, all other parts (including hardware) which are not the above-specified components if those parts are not free from defects in material and workmanship under conditions of normal use and wear. Tarnishing and fading are considered to be the products of normal use and wear. As a result, they are not covered under this warranty.

TRANSFERABLE WARRANTY

The Warranty on the basic window or storm door unit is transferable by the original purchaser to one subsequent purchaser for purchaser's personal residence provided the warranty transfer is completed within thirty (30) days after the date of transfer of ownership. Warranty transfers must be completed online at www.provia.com/warranty.

NON-RESIDENTIAL & MULTI-FAMILY APPLICATIONS

Where the structure in which the product is installed is not a single family residence occupied by the purchaser, or is owned by a public or private corporation for profit or non-profit, an unincorporated association or other business entity of any type recognized by law, a church, a school, a governmental or public authority, the time periods stated in this warranty shall be limited as follows: Basic Door or Window – 5 Year (non-transferable); Storm Door Handles - 5 Year finish/90 Day mechanical; Screens - 5 Year; and Insulated Glass – 10 Year (glass breakage not included).

COASTAL APPLICATIONS

For products that are installed in a Coastal region the time periods stated in this warranty shall be limited as follows: InVent Screens – 5 Year; and Storm Door Handles & Mail/Magazine Slots with a Bright Brass, Brass Look, Satin Nickel, Aged Bronze or storm door mortise handles with a Black finish – 5 Year Finish.

Definition of Coastal Regions: For information and maps of Coastal regions please go to www.provia.com/coastalwarranty.

WARRANTY CONDITIONS

No warranty herein covers damages resulting from improper installation, abuse, negligence, abnormal or unreasonable use (including failure to provide reasonable and necessary maintenance), damage resulting from fire or lightning, windstorms, earthquakes, wind-borne objects, strain applied to the unit by movement of the building, inadequate provision for expansion or contraction of framing members, installation in ships or vehicles, installation outside the Continental United States, seal failure (if the seal has been subject to immersion in water), acts of God, or other causes beyond the control of ProVia.

Condensation on units may occur as the natural result of humidity within the house or building area. This natural result may come from changes in interior or exterior temperatures and does not indicate a defect in the unit. This warranty does not cover condensation, nor frost or freezing from condensation on the unit.

On some installations, caulking is used to seal the frames or trim packages against water or air penetration. Caulking is not considered a part of the window or door, and therefore, is not covered under this Warranty. Caulking is normally considered a maintenance responsibility of the purchaser.

The procedure for obtaining performance of the obligations of this warranty is as follows: if you believe your unit to be defective, contact the contractor for inspection. If the contractor determines the unit or parts thereof to be defective, the manufacturer at its exclusive option will repair, provide a new product or part of a product after having determined that it does not conform to the limited warranties contained herein. The manufacturer reserves the right to discontinue or make changes in any of its products. If the products covered by this warranty are not available, the manufacturer shall have the right to substitute a product that is of equal quality or value. The manufacturer will ship the replacement product or part to the nearest authorized dealer and the purchaser must pay for any and all labor necessary to install such product or part and for the transportation from the nearest authorized dealer to his/her residence.

For the first three (3) years after the date of installation, ProVia will offer to the original purchaser a credit toward installation of twenty-five dollars (\$25) for any aluminum storm door unit which ProVia determines to be defective in materials or workmanship pursuant to the terms and conditions of this warranty. It will be the responsibility of the original owner to make arrangements for installation with the dealer.

The warranty on the replacement finish, components, or parts, will be limited to the balance of the time remaining on the warranty of the original finish, components, or parts as the case may be.

Any claim must be accompanied by a copy of the Warranty certificate and a copy of the contract evidencing purchase of the ProVia products.

ProVia SHALL NOT BE LIABLE TO PURCHASER FOR CONSEQUENTIAL DAMAGES, SUCH AS, BUT NOT LIMITED TO, DAMAGES OR LOSS TO OTHER PROPERTY OR EQUIPMENT, LOSS OF USE, OR CLAIMS OF SERVICE INTERRUPTION, FOR BREACH OF ANY WRITTEN OR IMPLIED WARRANTIES ON ITS PRODUCT.

PURCHASER'S EXCLUSIVE REMEDY SHALL BE THE REPLACEMENT OF DEFECTIVE FINISH, COMPONENTS, OR PARTS, ALL AS PROVIDED HEREIN. IN ANY EVENT, THE LIABILITY OF ProVia WITH RESPECT TO ANY CONTRACT, OR ANYTHING DONE IN CONNECTION THEREWITH SUCH AS THE PERFORMANCE OR BREACH THEREOF OR FROM THE MANUFACTURE, SALE, DELIVERY, RESALE, INSTALLATION OR TECHNICAL DIRECTION OF INSTALLATION, REPAIR OR USE OF ANY STORM DOOR, STORM WINDOW, REPLACEMENT WINDOW, COMPONENT OR PART COVERED BY OR FURNISHED UNDER THIS CONTRACT WHETHER IN CONTRACT, IN TORT, UNDER ANY WARRANTY, OR OTHERWISE, SHALL NOT, EXCEPT AS EXPRESSLY PROVIDED HEREIN, EXCEED THE PRICE OF THE STORM DOOR, STORM WINDOW, REPLACEMENT WINDOW, PART OR COMPONENT ON WHICH SUCH LIABILITY IS BASED.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to purchaser.

THIS WRITING CONTAINS THE ENTIRE AGREEMENT BETWEEN ProVia AND PURCHASER. DEALERS, CONTRACTORS, APPLICATORS, OR DISTRIBUTORS OF ProVia PRODUCTS HAVE NO AUTHORITY TO GIVE WARRANTIES ON ProVia'S BEHALF, THAT ARE DIFFERENT FROM OR EXCEED THOSE LISTED HEREIN. PURCHASER SHOULD THEREFORE EXAMINE THIS LIMITED WARRANTY CAREFULLY.

ALL WARRANTIES, WHETHER EXPRESSED OR IMPLIED, WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED TO THE TERMS HEREOF.

Some states do not allow limitations on how long an implied warranty lasts; so the above limitations may not apply to purchaser.

This Lifetime Limited Transferable Warranty extends only to the original ProVia storm doors, storm windows and/or replacement windows which were originally installed in your Home or other structure as recorded on the warranty registration and shall not be valid or enforceable if you cannot prove that the storm doors, storm windows and/or replacement windows were so installed. To establish a record of your purchase please register your warranty online at www.provia.com/warranty.

Important Note: Failure to fill out the online warranty registration form will not affect your rights under the warranty if you can show the date of purchase and the location the storm doors, storm windows and/or replacement windows were installed in a reasonable way. (Your receipt of purchase and the receipt from the contractor who made the installation in your Home showing the address is one such way. Please keep them in a safe place.)

This warranty gives purchaser specific legal rights and he or she may also have other rights which vary from state to state.

DISCOVER MORE

WEBSITE

ProVia.com makes it easy to explore and compare numerous door, window, siding, stone or roofing options in a straightforward, interactive way. Configure a door or window, visualize products on your home, explore color palettes, and learn about different architectural styles—all from our innovative Design Center. Save your favorite products, colors, photos or ideas throughout the site into your own ProVia® portfolio for reference any time and share them across your favorite social media platforms. ▶



VISUALIZER

Let your imagination run free with this exterior home design tool. Select from a library of existing home styles or upload a photo of your own home.

In a few easy steps, update your siding color, add stone or metal roofing, configure windows, or create a one-of-a-kind entry door system.

Looking for professionally inspired color and product palettes? Apply one of our pre-selected Designer Collections to create a curb-appealing look. ▾



ME EXTERIOR SO



APP

Use the ProVia app to configure doors and windows or select from an extensive collection of vinyl siding, manufactured stone and metal roofing styles.

FEATURES

- Door and Window Configuration
- Vinyl Siding Profiles, Colors and Accessory Accents
- Manufactured Stone Styles, Color Palettes and Grout Options
- Metal Roofing Profiles, Trims and Colors
- Videos, Photo Galleries and Catalogs
- ProVia Dealer Locator



SOCIAL MEDIA

We love seeing how you apply our products to your ▾ home. Please share your photos with us.





“To serve, by caring for details in ways others won’t.” It’s not just our mission, but a way of letting our light shine every day at ProVia®. We continually strive to put these words into action by providing unmatched quality and service. The P-icon symbolizes each employee’s commitment to devoting the utmost care, pride and quality into each building product we manufacture...it’s The Professional Way.



At ProVia, we manufacture energy efficient products and exercise corporate environmental stewardship by recycling, reducing pollution emissions and much more. In fact, our company has received repeated awards from the Environmental Protection Agency such as Partner of the Year - Sustained Excellence for outstanding efforts in energy savings.



DOORS | WINDOWS
SIDING | STONE | ROOFING

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