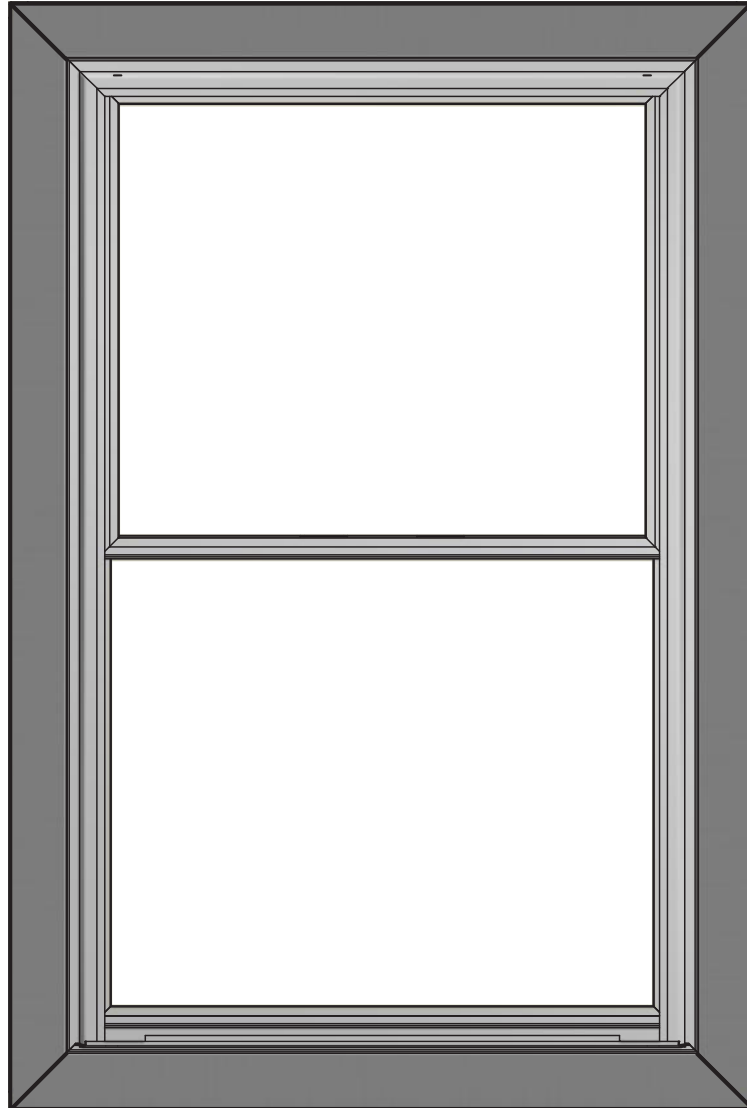




INSTALLATION INSTRUCTIONS VINYL SIDING WINDOW AND DOOR SURROUND (WINDOW LINEAL)



Contact the local recycling waste management center for waste disposal in the area. Always check local waste requirements and carefully dispose of waste in accordance with Federal and other regulations.



Homes built before 1978 may contain lead paint. All replacement installations must comply with the U.S. EPA's Lead-Based Paint Renovation, Repair, and Painting Program (RRP Rule). Read more about the RRP Rule and lead-safe work practices, on the U.S. EPA's website at: www.epa.gov/lead



GETTING STARTED

TOOLS & MATERIALS YOU WILL NEED:

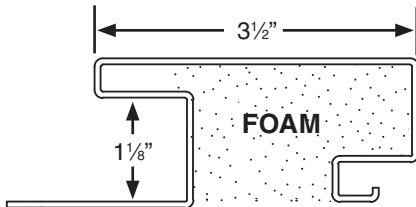
- Tape measure
- Hammer
- Square
- Tin (Aviation) snips
- Utility knife
- Pencil
- Fasteners



REMEMBER: ALWAYS USE THE APPROPRIATE PERSONAL PROTECTIVE EQUIPMENT.

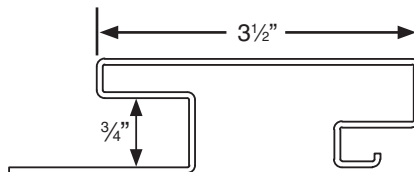


Read these instructions carefully before starting installation. Product warranty does not cover damages resulting from improper installation.



Part No. H-WD-65172-??

1 1/8" Window / Door Surround



Part No. H-WD-45172-??

3/4" Window / Door Surround



Part No. H-AC-0195-??

Undersill Finish Trim

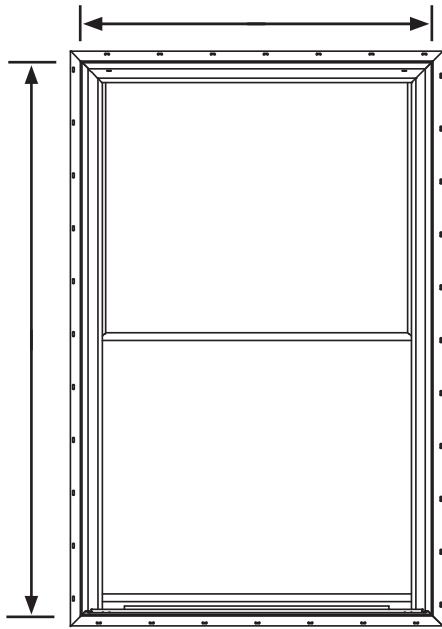
IMPORTANT NOTES:

- ProVia's Window & Door Surround is not designed to use caulk. Use of caulk will void the manufacturer's warranty.
- For best results, use ProVia Undersill Finish Trim. ProVia Window & Door Surround is designed to interlock with ProVia Undersill.
- For appropriate fasteners and flashing procedures, refer to the VSI manual (<https://www.vinylsiding.org/installation/installation-manual/>).
- Use Window & Door Surround when...
 - Existing window or door trim does not have a J-channel.
 - Standard J-channel look is not desired.



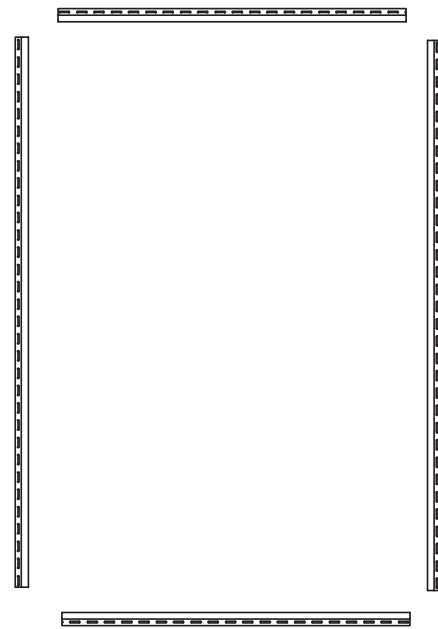
VSI Manual QR Code

A. CUT & INSTALL UNDERSILL FINISH TRIM



1

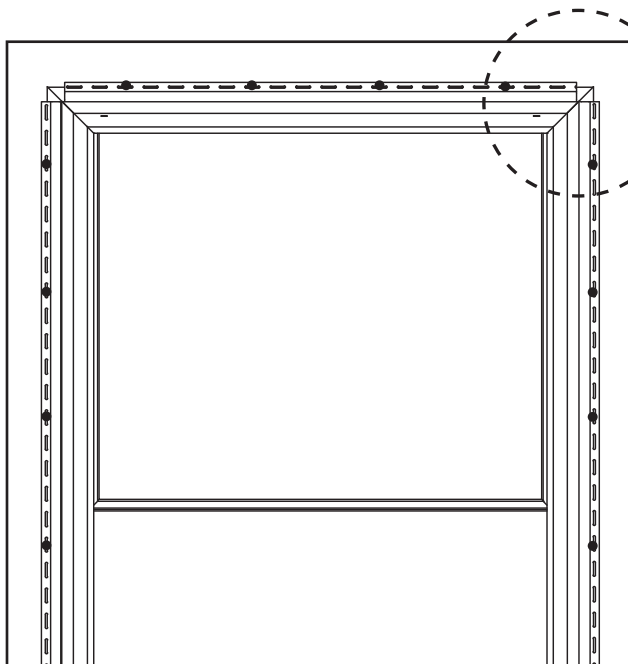
Measure window frame height and width.



2

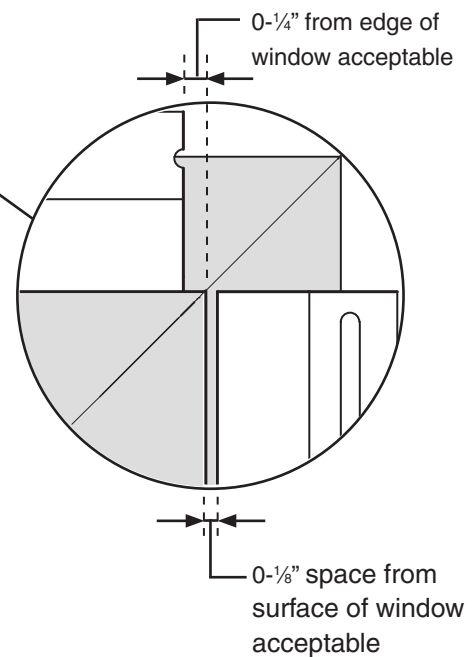
Cut all undersill trim to length.

Note: Undersill trim should not be longer than window frame width and height.

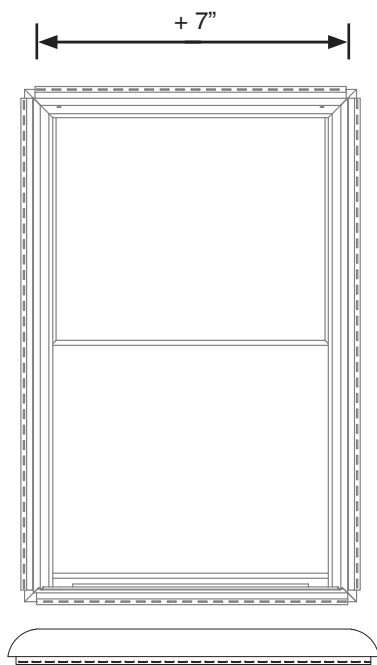


3

Fasten undersill trim according to VSI manual, every 8-12".

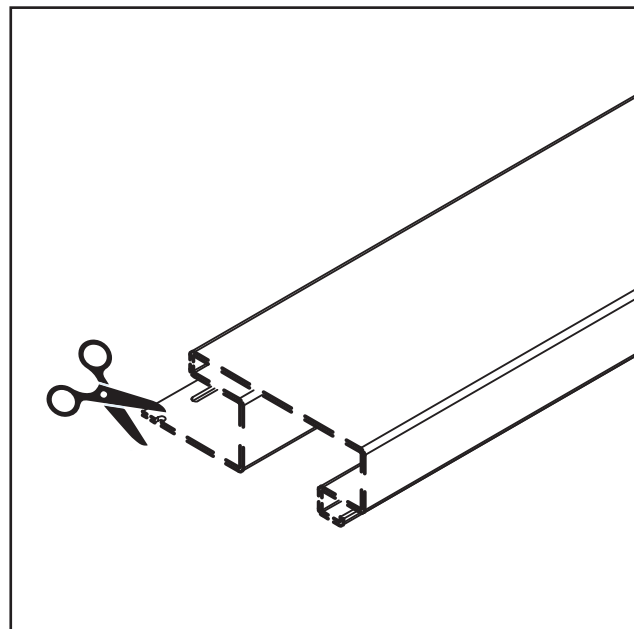


B. MEASURE & CUT SURROUND: SILL SURROUND



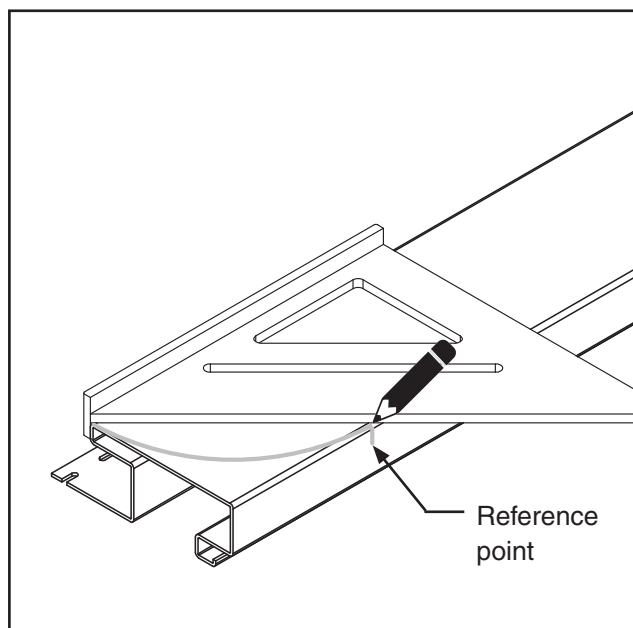
1

Sill surround = window frame width + 7"



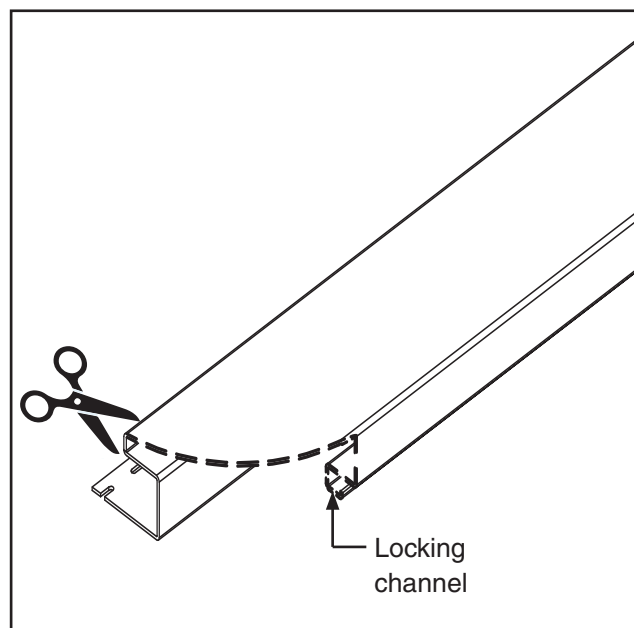
2

Cut to length.



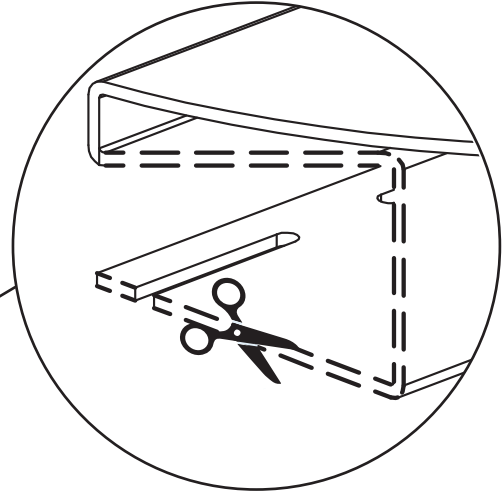
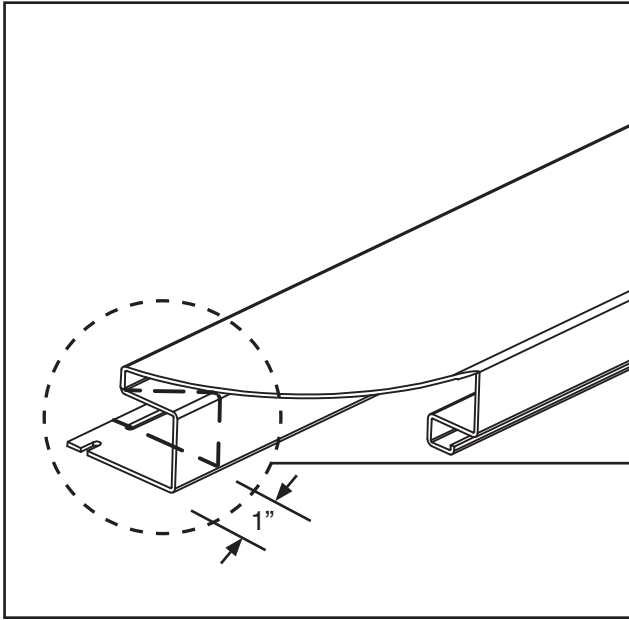
3

On each end of sill surround, mark a reference point at a 45° angle. Then draw a radius (does not need to be exact). The radius will create a more attractive mitered corner.

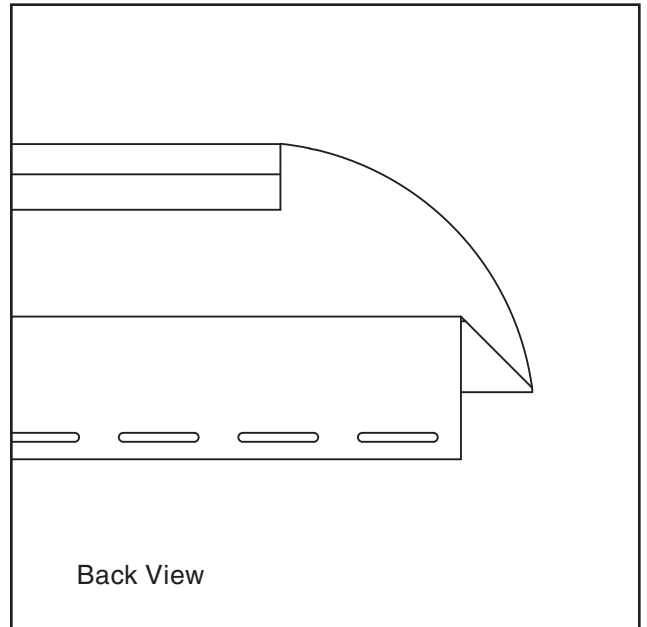
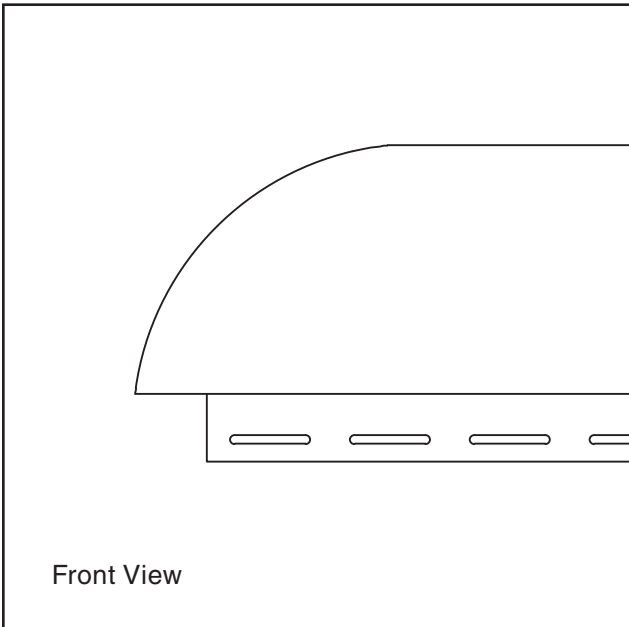


4

Cut radius on top surface only. Make a square cut on locking channel.

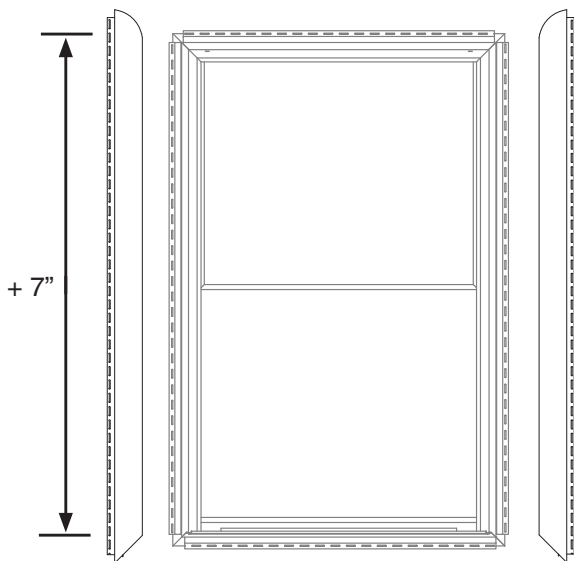


5 Cut a 1" notch from the end of the receiver channel.



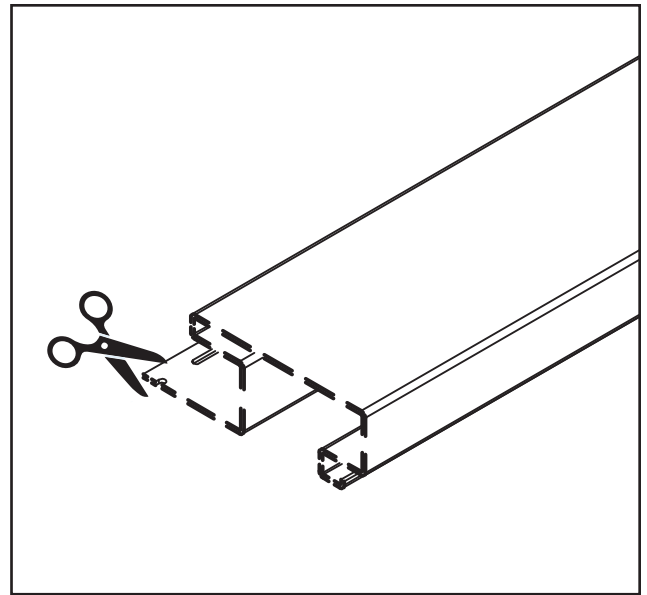
6 Repeat steps 3-5 on opposite end.

C. MEASURE & CUT SURROUND: VERTICAL SURROUND



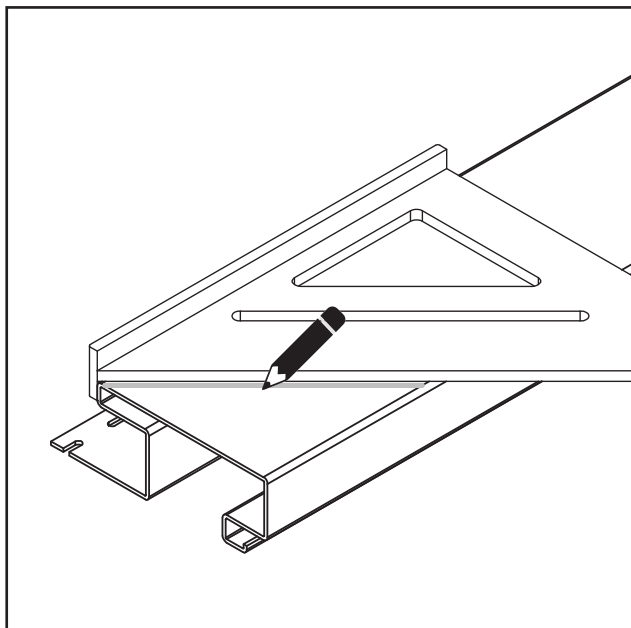
1

Vertical surround = window frame height + 7"



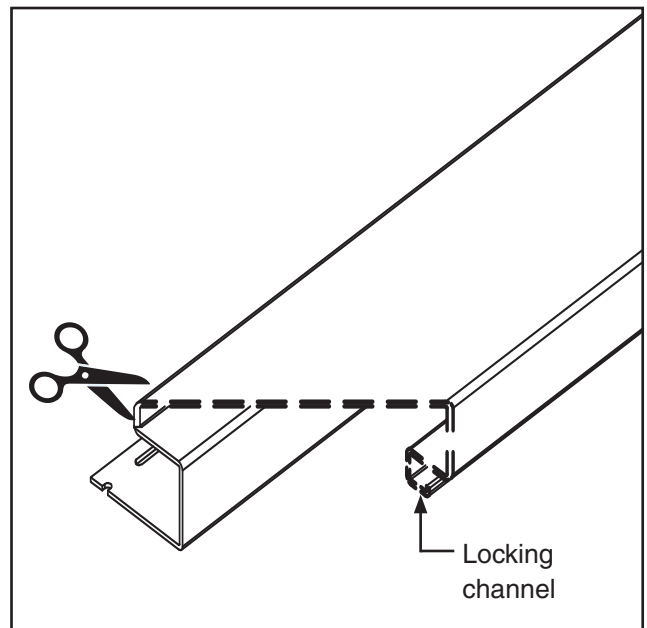
2

Cut to length.



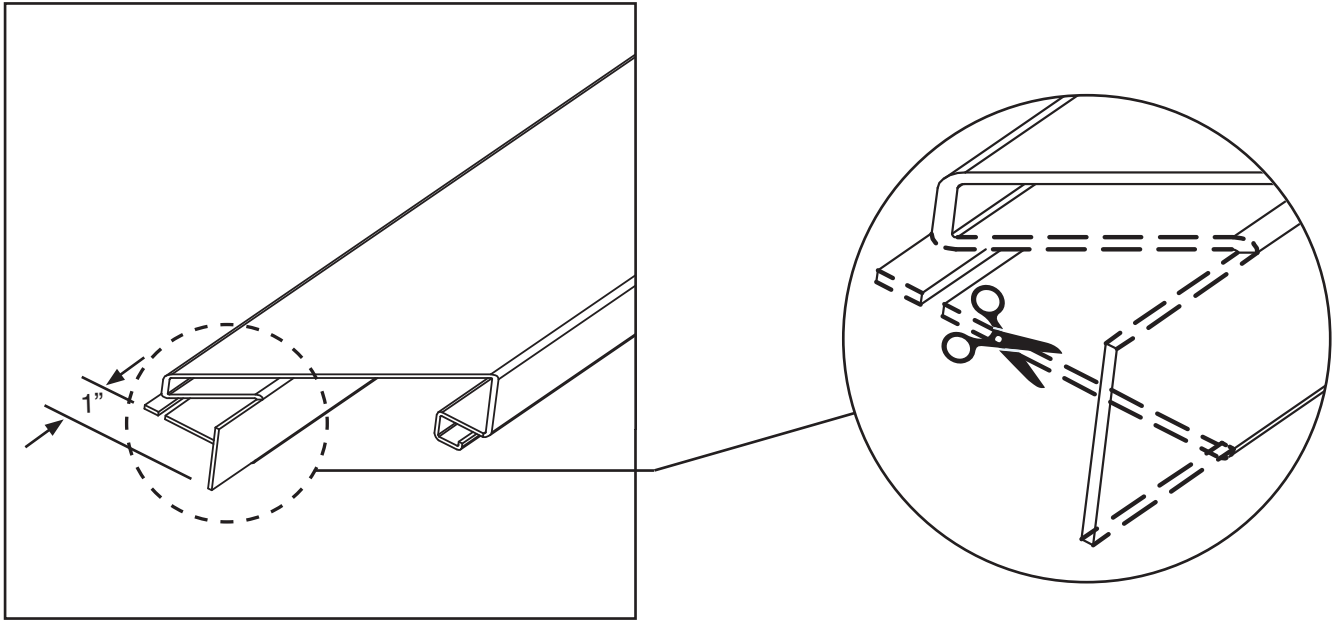
3

Mark a 45° angle on bottom end only of each vertical surround.

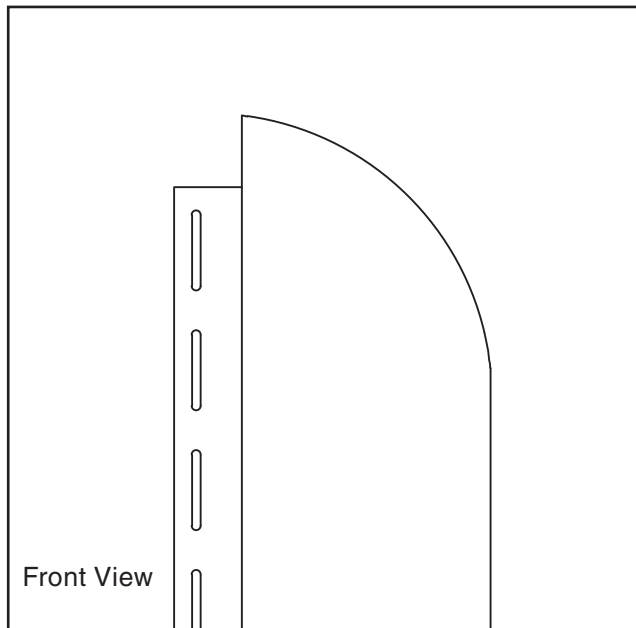


4

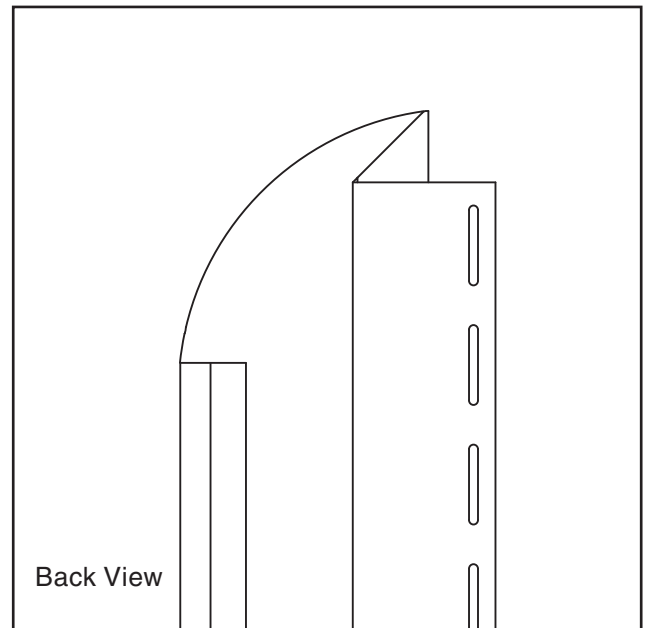
Cut angle on top surface. Make a square cut on locking channel.



5 Cut two notches in receiver channel leaving a 1" leg. This leg will be bent under after install for water diversion.

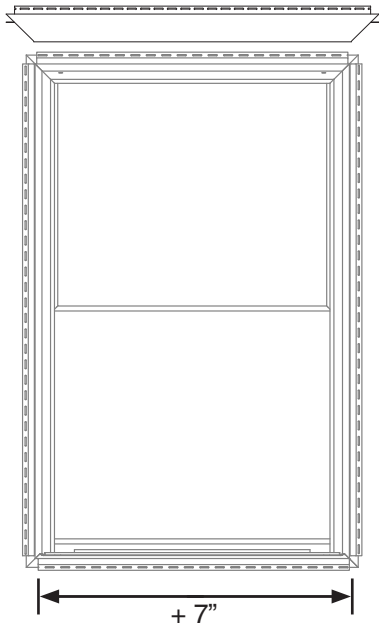


6 On the top end of vertical surround, make the same radius cuts as performed in Section B, 'Measure & Cut Surround: Sill Surround', page 3-4.



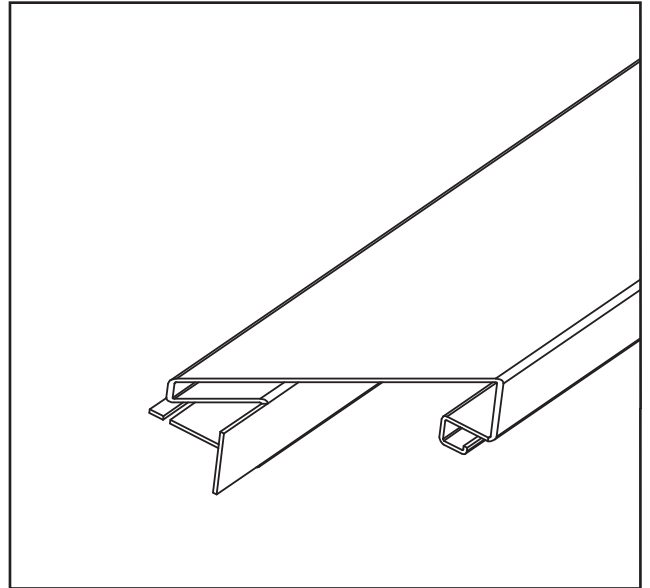
7 Repeat steps on second vertical surround piece.

D. MEASURE & CUT SURROUND: HEADER SURROUND



1

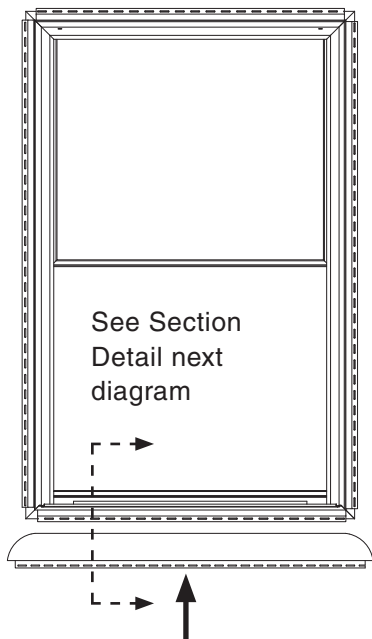
Header surround = window frame width + 7"



2

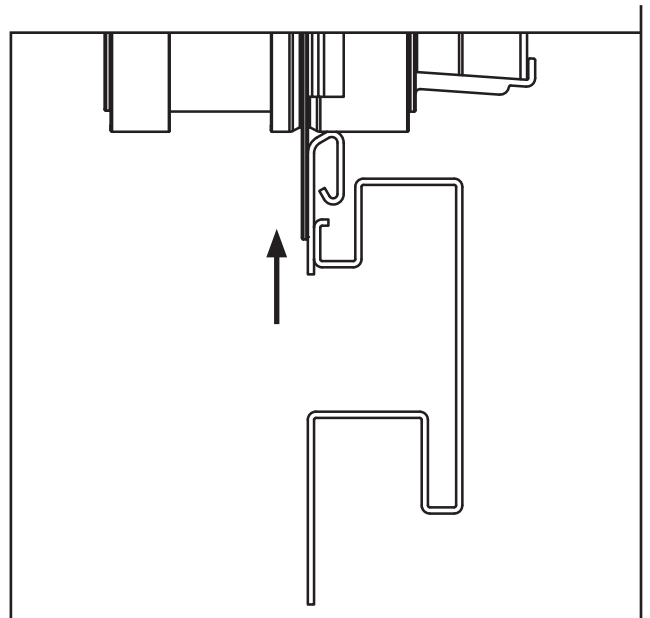
Refer to Section C, page 5-6, Steps 2-5 for header surround end cuts.

E. INSTALL SURROUND

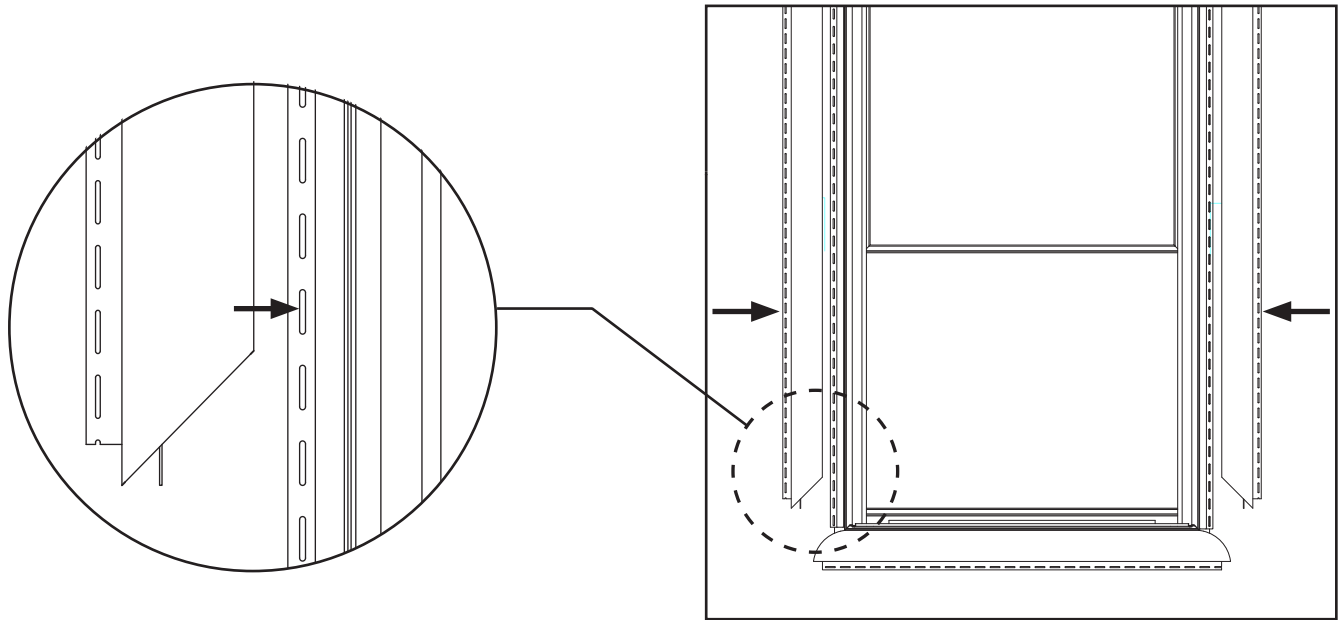


1

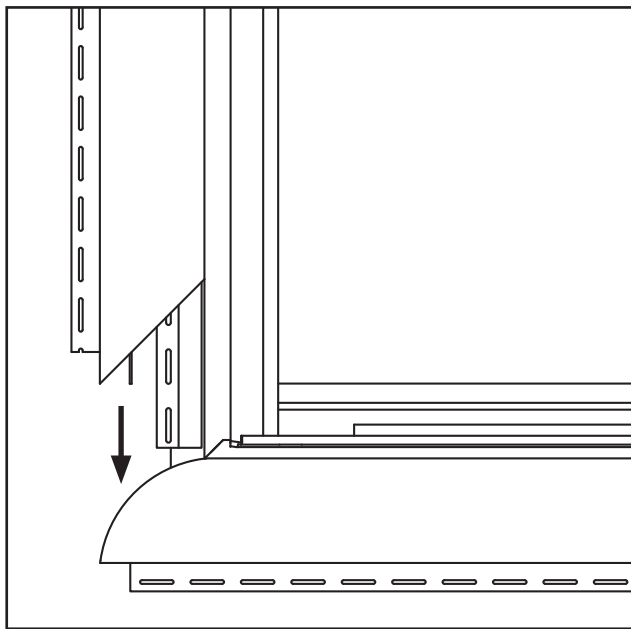
Snap sill surround into undersill. Undersill is already installed on page 2. Fasten sill surround according to VSI manual, every 8-12". **Alternate:** See Pro Tip on back cover.



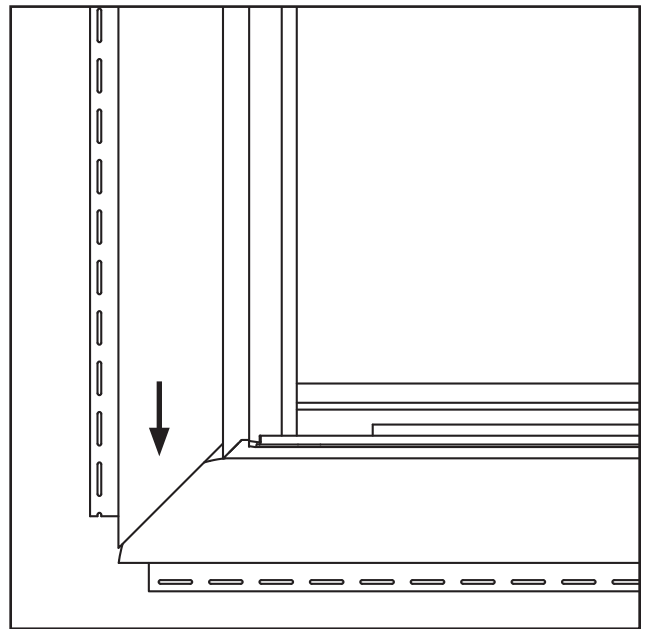
Note: See Pro Tips on back cover.



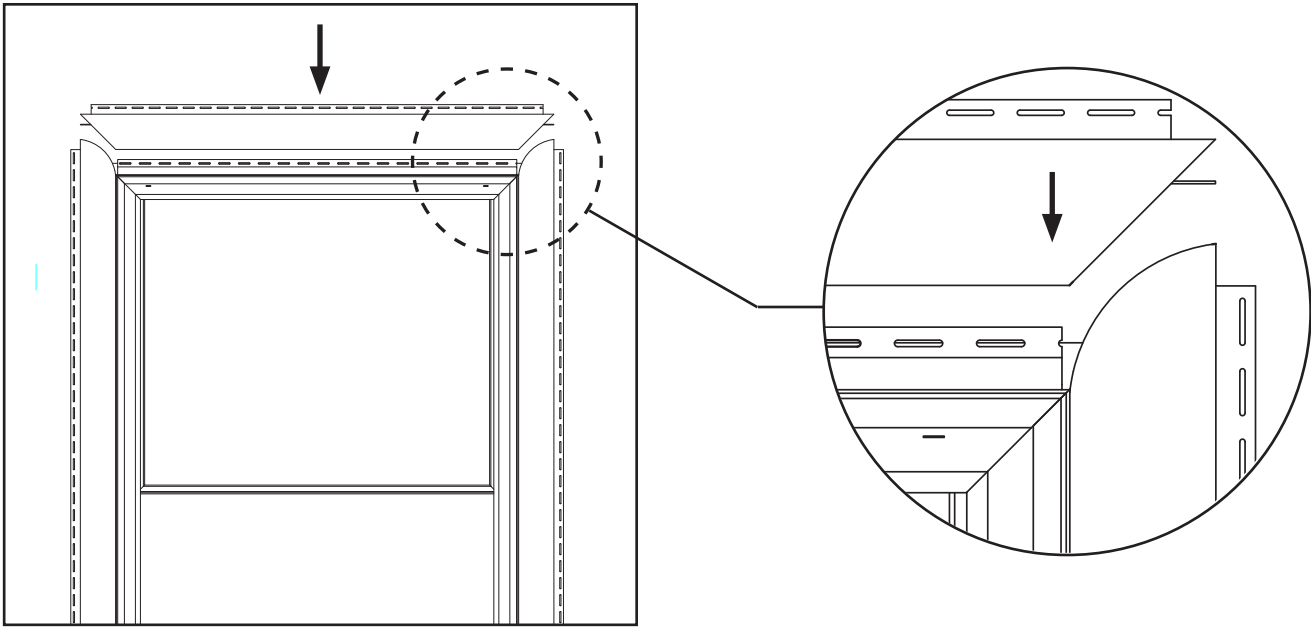
2 Snap vertical surround into undersill.



3a Slide downward into sill surround.

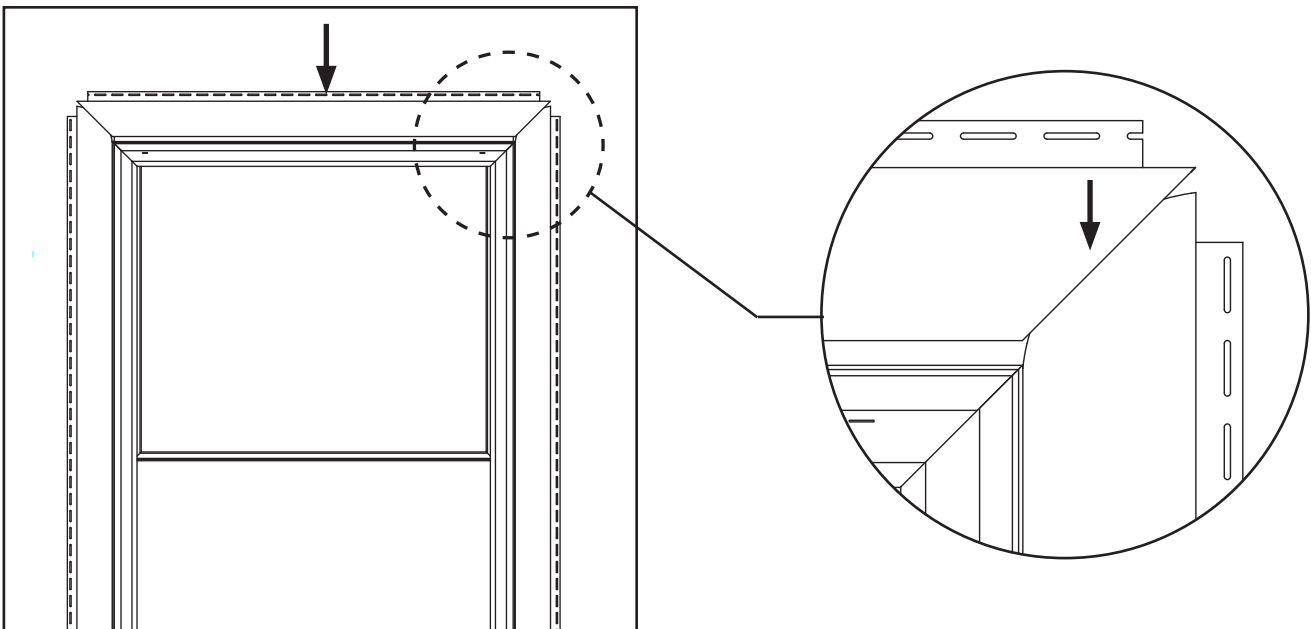


3b The radius of the sill will fit inside the miter of the vertical surround. Fasten vertical surround according to VSI manual, every 8-12". **Alternate:** See Pro Tip on back cover.



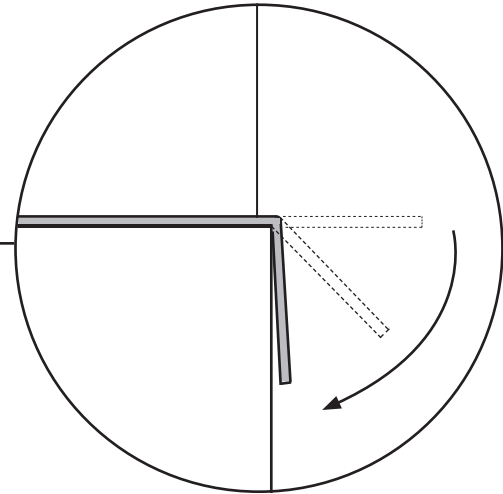
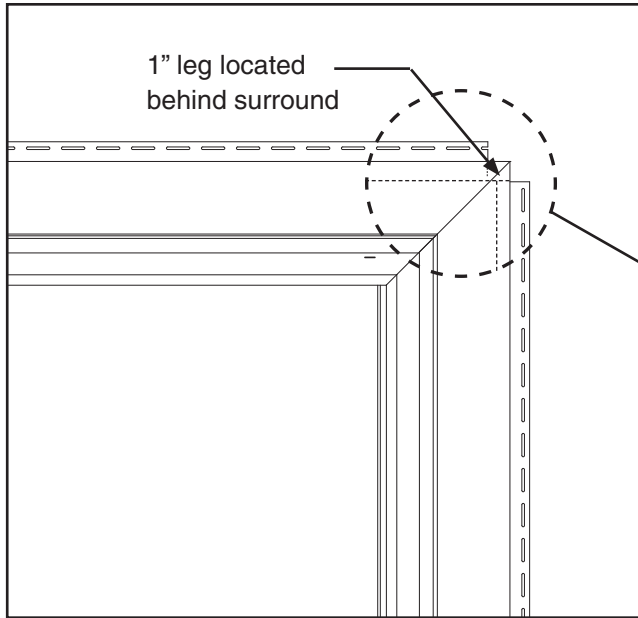
4a

Simultaneously snap header surround into the undersill, while fitting each mitered corner of the header surround over the radius of each vertical surround. See illustration 4b below.

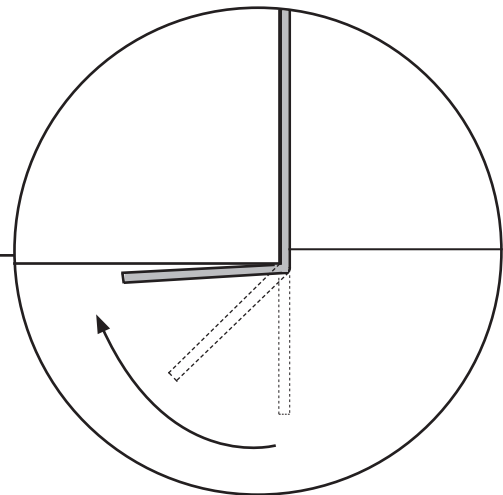
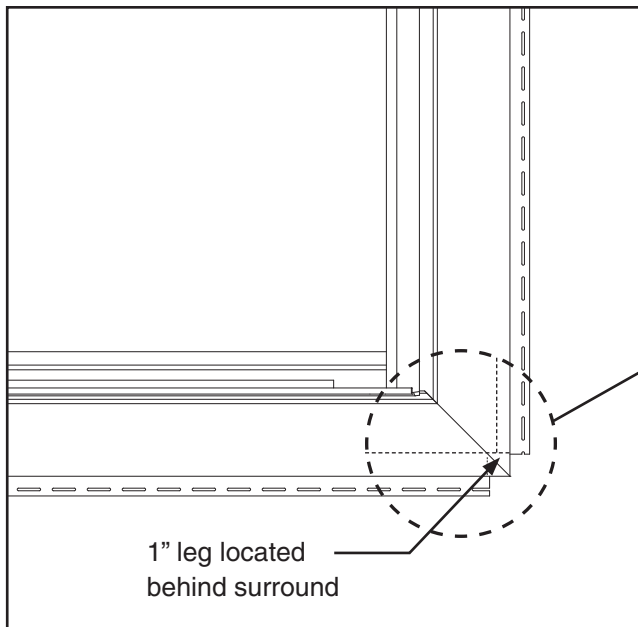


4b

Fasten header surround according to VSI manual, every 8-12". **Alternate:** See Pro Tip on back cover.



5 Bend header leg down on each side.

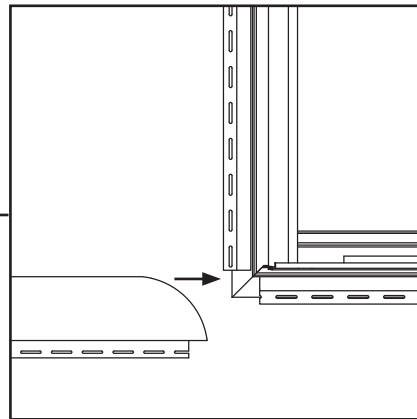


6 Bend bottom leg of each vertical surround under.



PRO TIPS

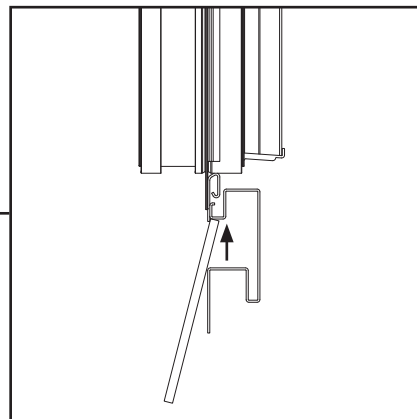
1. If you are having trouble snapping the window & door surround into the undersill finish trim, follow suggestions shown.



Slide from end

OR

Use push stick



2. If conditions allow, wait to fasten all surround pieces after all sides have been snapped into place, allowing for adjustments of the miter corner fit. Fasten according to VSI manual, every 8-12”.

