Instructions for Replacing Storm Door Stile

Storm Door Models: 382, 385, 397

TOOLS YOU MAY NEED:
- Electric Drill
- 3/32” Drill Bits
- 5/16” Drill Bits
- Knife
- Tape Measure
- Saw Horses
- Flat & Phillips Screw Driver
- Level
- Pliers
- Hammer
- Soft Mallet

Step 1: Remove picture sash
Step 2: Remove door slab from z-bars by removing hinge screws
Step 3: Remove 4 sets of corner screws (8) total from frame corner gussets
Step 4: Stile will then slide out from frame
Step 5: Assemble corner gussets into new stile
Step 6: Slide new stile into frame
Step 7: Attach head and sill screws
Step 8: Re-install door slab back onto Z-Bars
Step 9: Re-install picture sash

REMEMBER: ALWAYS USE THE APPROPRIATE PERSONAL PROTECTIVE EQUIPMENT.