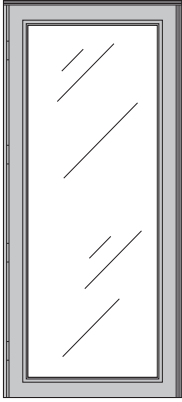




Instructions for Replacing Storm Door Stile

Storm Door Models: 382, 385, 397



TOOLS YOU MAY NEED:

Electric Drill	Pliers
3/32" Drill Bits	Hammer
5/16" Drill Bits	Soft Mallet
Knife	
Tape Measure	
Saw Horses	
Flat & Phillips Screw Driver	
Level	

- Step 1: Remove picture sash
- Step 2: Remove door slab from z-bars by removing hinge screws
- Step 3: Remove 4 sets of corner screws (8) total from frame corner gussets
- Step 4: Stile will then slide out from frame
- Step 5: Assemble corner gussets into new stile
- Step 6: Slide new stile into frame
- Step 7: Attach head and sill screws
- Step 8: Re-install door slab back onto Z-Bars
- Step 9: Re-install picture sash

REMEMBER: ALWAYS USE THE APPROPRIATE PERSONAL PROTECTIVE EQUIPMENT.

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