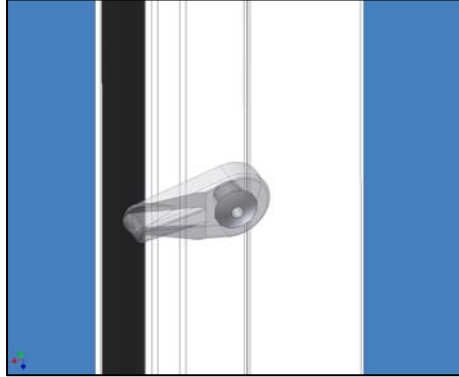
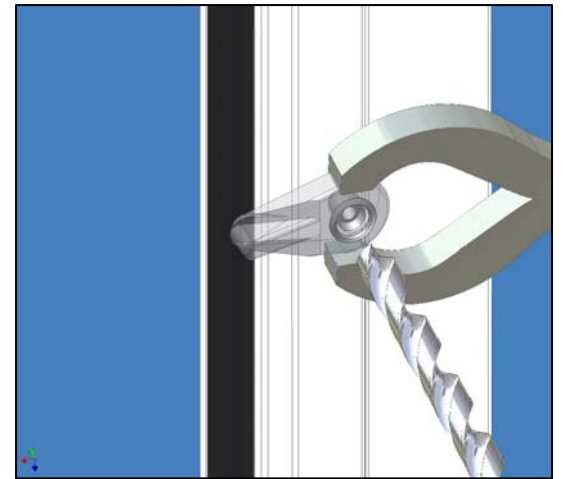


Tools Needed

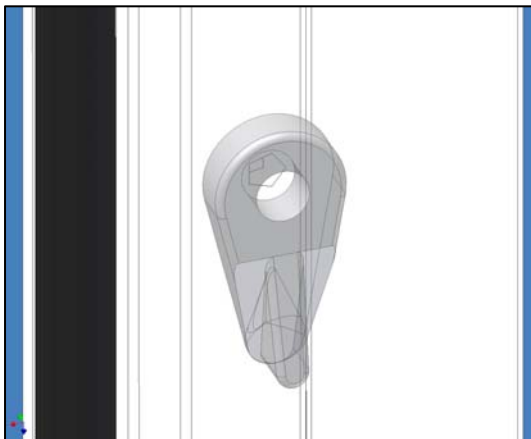
- Drill with 3/16" Bit
- Small Vise Grip
- Pop Rivet Gun



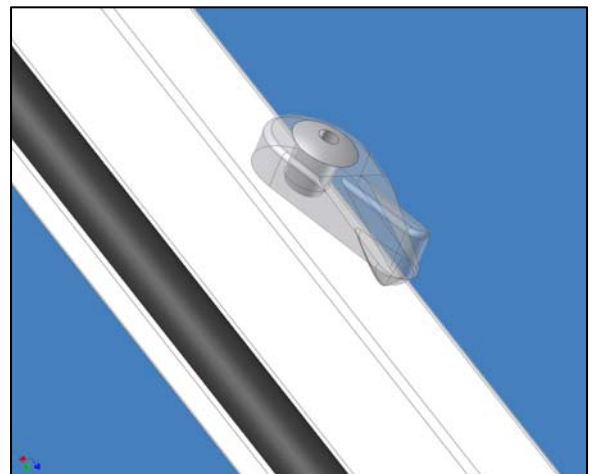
1. Hold the sash retainer clip with the vise grip.
2. Slowly drill the top of the pop rivet until the head is off. "see illustration to right"
3. Then push what is left of the pop rivet through the frame "CAUTION PART MAY STILL BE HOT"
4. Put the pop rivet through the sash retainer clip and Frame. The sash retainer clip must point up or down "see illustration below"



Step 2



Step 4



Finished Job