



# PAINTING INSTRUCTIONS FOR PERMATECH™ COMPOSITE FRAME



When using mineral spirits, paints, or other hazardous materials, always read and follow manufacturer's instructions. ProVia, Inc. does not make any claims or representation as to proper use of paint products from other manufacturers and does not warranty any product that was painted outside of its factory.



Homes built before 1978 may contain lead paint. All replacement installations must comply with the U.S. EPA's Lead-Based Paint Renovation, Repair, and Painting Program (RRP Rule). Read more about the RRP Rule and lead-safe work practices, on the U.S. EPA's website at: [www.epa.gov/lead](http://www.epa.gov/lead)

## Tools & Materials You Will Need:

• Lint-Free Cloth	• Acetone	• Nitrile Gloves ( <i>solvent-resistant gloves</i> )
• Masking Tape	• 4" Bristle Brush	• Scotch Brite Pad (Fine) or 320-400 grit Sandpaper
• For water-based applications: Acrylic-Based Primer with Acrylic Latex Based Exterior Grade Paint		

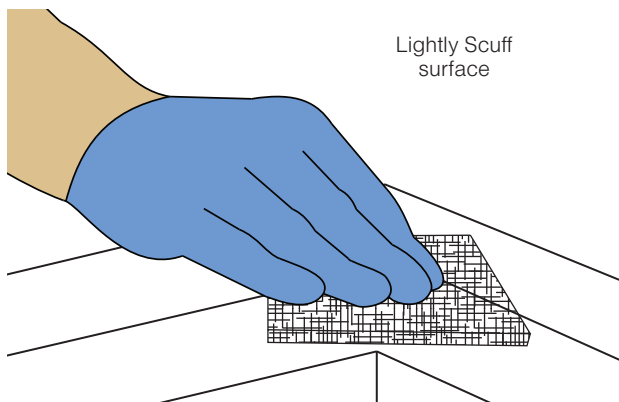
**Recommended Brand of Paint for PermaTech Composite Frame:** Sherwin-Williams Prep-Rite® Bonding Primer with compatible acrylic paint for optimal paint adhesion.

## **REMEMBER:** ALWAYS USE THE APPROPRIATE PERSONAL PROTECTIVE EQUIPMENT.



- When working with paints or solvents, always make sure your working area is properly ventilated.
- Keep paints and solvents away from heat and flame as these materials can be combustible.
- Paints or solvents may cause skin and eye irritation. Avoid contact with skin and eyes.
- Keep out of reach of children.

## 1 SURFACE PREPARATION



**Step 1** - Using a Scotch Brite Pad or 320-400 grit sandpaper, lightly scuff sand the surface.



**Step 2** - Using Nitrile gloves and a lint-free cloth dabbed with Acetone, gently wipe the frame to clean off any dust or residue from the surface.



**DO NOT USE** hydro-carbon based solvents to clean the surface - doing so could leave a residue. Allow Acetone to dry.

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## 2 **APPLYING PRIMER**

**Step 1** - Using a 4" paint brush, apply the primer to the PermaTech frame.

Follow the manufacturer's instructions for drying time before applying the topcoat.

The primer must be completely dry before applying the topcoat.

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## 3 **APPLYING TOPCOAT**



It is recommended that a paint consisting of an LRV of 57 or higher be used. Please check the manufacturer of the paint to determine its LRV values.

**Step 1** - Using a 4" paint brush, apply the exterior grade paint to the PermaTech frame.

Follow the manufacturer's instructions for drying time before applying the topcoat.

The topcoat must be completely dry before proceeding to entry door installation.



Contact the local recycling waste management center for waste disposal in the area. Always check local waste requirements and carefully dispose of waste in accordance with Federal and other regulations.