INSTRUCTIONS FOR ADDING SIGNET SDL GRIDS TO 420 AND 420DS MODELS

Tools & Materials You Will Need:

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
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<tbody>
<tr>
<td>Magnetic Phillips Head Screwdriver</td>
<td>Power Screwdriver with Phillips Bit</td>
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<tr>
<td>Clear Silicone Caulk</td>
<td>Sawhorses</td>
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<tr>
<td>Drywall Screw</td>
<td>Rubber Mallet</td>
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Replacement Trim Package Contents:

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
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<tr>
<td>Screw Plugs (x12)</td>
<td>SDL replacement glass with attached grids</td>
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</table>

REMEMBER: ALWAYS USE THE APPROPRIATE PERSONAL PROTECTIVE EQUIPMENT.

Warning! You cannot install new SDLs on door while door is in upright position. The tape is one-sided and will not keep trim and glass from falling out. Door must be positioned onto a flat surface on top of sawhorses.

Due to size and weight of door glass unit, it may be necessary to have two people for these procedures.

Step 1: Remove door slab from hinges.

Step 2: Lay slab horizontal on sawhorses.

Note: Rest glass in middle of sawhorse to avoid hitting dental shelf.

Step 3: Set power screwdriver on forward and let drywall screw drive/bite into plug bringing the plug up from the trim screw boss. Discard old plugs.

WARNING: Do not use a flat head screw driver or any other object to salvage plugs. Doing so could result in damage to the trim.

Step 4: Remove trim screws and trim.
Step 5: Push firmly from corner “A” to break seal and remove glass.

Step 6: Inspect glass side seal tape. If damaged, replace tape. If caulking is present instead of tape, remove and replace with new caulking.

Step 7: Insert new SDL glass with the sticker side out with the arrow pointing towards the top of the door.

Step 8: Make sure interior and exterior trim are aligned with each other, then insert trim into door slab.

Use a magnetic tip screw driver and make sure long screw bites into the exterior trim screw boss.

**WARNING:**
Do not over tighten screws. Over tightening can cause seal leakage and/or damage to the window trim.

Step 9: Using a rubber mallet, re-plug holes with new supplied plugs, but first add a small dab of caulk before inserting each new plug.

**Note:**
Be sure to align grain of plugs to aesthetically match the woodgrain.

Step 10: Re-hang door on hinges. Double check that hardware fits and latches properly.