**VINYL PATIO DOOR**
**SASH ROLLER REPLACEMENT INSTRUCTIONS**

(REMEMBER: ALWAYS USE THE APPROPRIATE PERSONAL PROTECTIVE EQUIPMENT.)

**Tools & Materials You Will Need:**
- Phillips & Flathead #2 Screwdrivers

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**Step 1** **REMOVE OPERATING PANEL**

From inside the home, move operating panel to clear the jambs and lift operating panel upwards while tilting bottom of panel inwards.

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**Step 2** **REMOVE EXISTING SASH ROLLER(S)**

Using a flathead screwdriver, locate nubs at each vertical side of the roller and pry sash roller from sash extrusion.

Remove sash rollers from sash.

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**Step 3** **REMOVE EXISTING VINYL SPACER(S)**

Once sash rollers have been removed, remove vinyl spacer that is attached to top portion of sash roller.
Step 4  **INSERT VINYL SPACER(S) ONTO NEW SASH ROLLER(S)**

Take new sash roller and insert vinyl spacer back into cavity area on top of sash roller.

Step 5  **INSERT NEW SASH ROLLER(S)**

Insert new sash roller by snapping it back into bottom of operating sash panel (where extrusion nubs keep sash roller in place).

Step 6  **RE-INSERT OPERATING PANEL**

From the inside, insert top of operating panel into inside header track as illustrated. Make sure wheels of operating sash sit onto rolling track.

**Please Note:** Height adjustments can be made to sash rollers by using a phillips head screwdriver and loosening the screw counter clockwise (see drawing below).